



OPERATOR'S MANUAL

SNOW BLADE 114 / 115 / 5700 Series



SERIAL NUMBER: _____

MODEL NUMBER: _____

Manual Number: MR35537

Models: 11448, 11460, 11472, 11484,
11496, 11584, 11596, 11508,
11520, 11532, 11544, LAF5784,
LAF5796, LAF5708, LAF5720,
LAF5732 and LAF5744.

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PREFACE

GENERAL COMMENTS

Congratulations on the purchase of your new product! This product was carefully designed and manufactured to give you many years of dependable service. Only minor maintenance (such as cleaning and lubricating) is required to keep it in top working condition. Be sure to observe all maintenance procedures and safety precautions in this manual and on any safety decals located on the product and on any equipment on which the attachment is mounted.

This manual has been designed to help you do a better, safer job. Read this manual carefully and become familiar with its contents.

WARNING!  **Never let anyone operate this unit without reading the "Safety Precautions" and "Operating Instructions" sections of this manual.**
Always choose hard, level ground to park the vehicle on and set the brake so the unit cannot roll.

Unless noted otherwise, right and left sides are determined from the operator's control position when facing the attachment.

NOTE: The illustrations and data used in this manual were current (according to the information available to us) at the time of printing, however, we reserve the right to redesign and change the attachment as may be necessary without notification.

BEFORE OPERATION

The primary responsibility for safety with this equipment falls to the operator. Make sure the equipment is operated only by trained individuals that have read and understand this manual. If there is any portion of this manual or function you do not understand, contact your local authorized dealer or the manufacturer to obtain further assistance. Keep this manual available for reference. Provide this manual to any new owners and/or operators.

SAFETY ALERT SYMBOL



This is the "Safety Alert Symbol" used by this industry. This symbol is used to warn of possible injury. Be sure to read all warnings carefully. They are included for your safety and for the safety of others working with you.

SERVICE

Use only manufacturer replacement parts. Substitute parts may not meet the required standards.

Record the model and serial number of your unit on the cover of this manual. The parts department needs this information to insure that you receive the correct parts.

SOUND AND VIBRATION

Sound pressure levels and vibration data for this attachment are influenced by many different parameters; some items are listed below (not inclusive):

- prime mover type, age condition, with or without cab enclosure and configuration
- operator training, behavior and stress level
- job site organization, working material condition and environment

Based on the uncertainty of the prime mover, operator and job site it is not possible to get precise machine and operator sound pressure levels or vibration levels for this attachment.

NOTE: A list of all Paladin Patents can be found at <http://www.paladinattachments.com/patents.asp>.

SAFETY STATEMENTS



THIS SYMBOL BY ITSELF OR WITH A WARNING WORD THROUGHOUT THIS MANUAL IS USED TO CALL YOUR ATTENTION TO INSTRUCTIONS INVOLVING YOUR PERSONAL SAFETY OR THE SAFETY OF OTHERS. FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN INJURY OR DEATH.



DANGER

THIS SIGNAL WORD INDICATES A HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, WILL RESULT IN DEATH OR SERIOUS INJURY.



WARNING

THIS SIGNAL WORD INDICATES A HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, COULD RESULT IN DEATH OR SERIOUS INJURY.



CAUTION

THIS SIGNAL WORD INDICATES A HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, COULD RESULT IN MINOR OR MODERATE INJURY.

NOTICE

NOTICE IS USED TO ADDRESS PRACTICES NOT RELATED TO PHYSICAL INJURY.

GENERAL SAFETY PRECAUTIONS



WARNING! READ MANUAL PRIOR TO INSTALLATION

Improper installation, operation, or maintenance of this equipment could result in serious injury or death. Operators and maintenance personnel should read this manual, as well as all manuals related to this equipment and the prime mover thoroughly before beginning installation, operation, or maintenance. **FOLLOW ALL SAFETY INSTRUCTIONS IN THIS MANUAL AND THE PRIME MOVER'S MANUAL(S).**



READ AND UNDERSTAND ALL SAFETY STATEMENTS

Read all safety decals and safety statements in all manuals prior to operating or working on this equipment. Know and obey all OSHA regulations, local laws, and other professional guidelines for your operation. Know and follow good work practices when assembling, maintaining, repairing, mounting, removing, or operating this equipment.



KNOW YOUR EQUIPMENT

Know your equipment's capabilities, dimensions, and operations before operating. Visually inspect your equipment before you start, and never operate equipment that is not in proper working order with all safety devices intact. Check all hardware to ensure it is tight. Make certain that all locking pins, latches, and connection devices are properly installed and secured. Remove and replace any damaged, fatigued, or excessively worn parts. Make certain all safety decals are in place and are legible. Keep decals clean, and replace them if they become worn or hard to read.

GENERAL SAFETY PRECAUTIONS

WARNING!



PROTECT AGAINST FLYING DEBRIS

Always wear proper safety glasses, goggles, or a face shield when driving pins in or out, or when any operation causes dust, flying debris, or any other hazardous material.

WARNING!



LOWER OR SUPPORT RAISED EQUIPMENT

Do not work under raised booms without supporting them. Do not use support material made of concrete blocks, logs, buckets, barrels, or any other material that could suddenly collapse or shift positions. Make sure support material is solid, not decayed, warped, twisted, or tapered. Lower booms to ground level or on blocks. Lower booms and attachments to the ground before leaving the cab or operator's station.

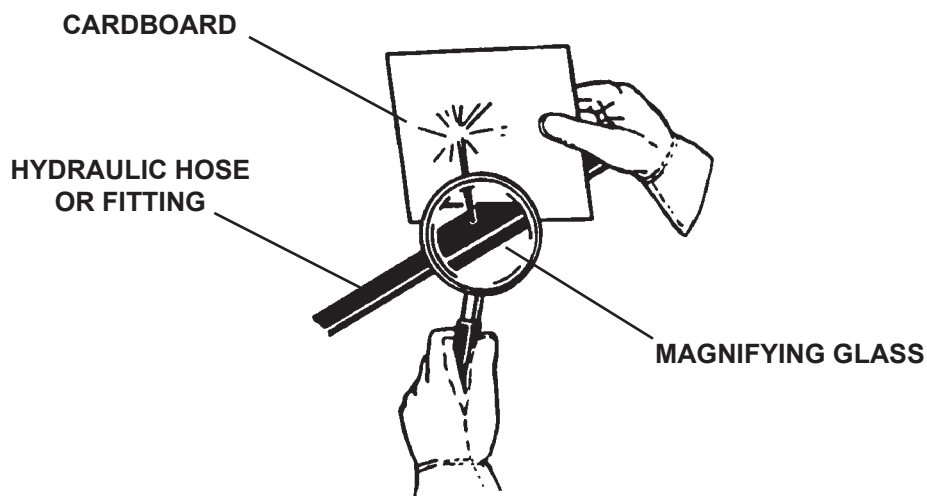
WARNING!



USE CARE WITH HYDRAULIC FLUID PRESSURE

Hydraulic fluid under pressure can penetrate the skin and cause serious injury or death. Hydraulic leaks under pressure may not be visible. Before connecting or disconnecting hydraulic hoses, read your prime mover's operator's manual for detailed instructions on connecting and disconnecting hydraulic hoses or fittings.

- Keep unprotected body parts, such as face, eyes, and arms as far away as possible from a suspected leak. Flesh injected with hydraulic fluid may develop gangrene or other permanent disabilities.
- If injured by injected fluid, see a doctor at once. If your doctor is not familiar with this type of injury, ask him to research it immediately to determine proper treatment.
- Wear safety glasses, protective clothing, and use a piece of cardboard or wood when searching for hydraulic leaks. **DO NOT USE YOUR HANDS!** **SEE ILLUSTRATION.**



GENERAL SAFETY PRECAUTIONS

WARNING!



DO NOT MODIFY MACHINE OR ATTACHMENTS

Modifications may weaken the integrity of the attachment and may impair the function, safety, life, and performance of the attachment. When making repairs, use only the manufacturer's genuine parts, following authorized instructions. Other parts may be substandard in fit and quality. Never modify any ROPS (Roll Over Protective Structure) or FOPS (Falling Object Protective Structure) equipment or device. Any modifications must be authorized in writing by the manufacturer.

WARNING!



SAFELY MAINTAIN AND REPAIR EQUIPMENT

- Do not wear loose clothing or any accessories that can catch in moving parts. If you have long hair, cover or secure it so that it does not become entangled in the equipment.
- Work on a level surface in a well-lit area.
- Use properly grounded electrical outlets and tools.
- Use the correct tools for the job at hand. Make sure they are in good condition for the task required.
- Wear the protective equipment specified by the tool manufacturer.



SAFELY OPERATE EQUIPMENT

Do not operate equipment until you are completely trained by a qualified operator in how to use the controls, know its capabilities, dimensions, and all safety requirements. See your machine's manual for these instructions.

- Keep all step plates, grab bars, pedals, and controls free of dirt, grease, debris, and oil.
- Never allow anyone to be around the equipment when it is operating.
- Do not allow riders on the attachment or the prime mover.
- Do not operate the equipment from anywhere other than the correct operator's position.
- Never leave equipment unattended with the engine running, or with this attachment in a raised position.
- Do not alter or remove any safety feature from the prime mover or this attachment.
- Know your work site safety rules as well as traffic rules and flow. When in doubt on any safety issue, contact your supervisor or safety coordinator for an explanation.

WARNING!



CALIFORNIA PROPOSITION 65 WARNING.

This product may contain a chemical known to the state of California to cause cancer, or birth defects or other reproductive harm. www.P65Warnings.ca.gov

EQUIPMENT SAFETY PRECAUTIONS

WARNING!



KNOW WHERE UTILITIES ARE

Observe overhead electrical and other utility lines. Be sure equipment will clear them. When digging, call your local utilities for location of buried utility lines, gas, water, and sewer, as well as any other hazard you may encounter.

WARNING!



EXPOSURE TO RESPIRABLE CRYSTALLINE SILICA DUST ALONG WITH OTHER HAZARDOUS DUSTS MAY CAUSE SERIOUS OR FATAL RESPIRATORY DISEASE.

It is recommended to use dust suppression, dust collection and if necessary personal protective equipment during the operation of any attachment that may cause high levels of dust.

WARNING!



REMOVE PAINT BEFORE WELDING OR HEATING

Hazardous fumes/dust can be generated when paint is heated by welding, soldering or using a torch. Do all work outside or in a well ventilated area and dispose of paint and solvent properly. Remove paint before welding or heating.

When sanding or grinding paint, avoid breathing the dust. Wear an approved respirator. If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.

WARNING!



END OF LIFE DISPOSAL

At the completion of the useful life of the unit, drain all fluids and dismantle by separating the different materials (rubber, steel, plastic, etc.). Follow all federal, state and local regulations for recycling and disposal of the fluid and components.



OPERATING THE ATTACHMENT

- Do not exceed the lifting capacity of your prime mover.
- Operate only from the operator's station.
- When operating on slopes, drive up and down, not across. Avoid steep hillside operation, which could cause the prime mover to overturn.
- Reduce speed when driving over rough terrain, on a slope, or turning, to avoid overturning the vehicle.
- An operator must not use drugs or alcohol, which can change his or her alertness or coordination. An operator taking prescription or over-the-counter drugs should seek medical advice on whether or not he or she can safely operate equipment.
- Before exiting the prime mover, lower the attachment to the ground, apply the brakes, turn off the prime mover's engine and remove the key.
- Use the blade only for its designed purpose. Do not use it to pull objects, as a battering ram, or attach ropes or chains to the unit.
- Prime mover may feel heavy in the front with the added weight of the blade. Stability and handling may be affected.

EQUIPMENT SAFETY PRECAUTIONS



TRANSPORTING THE ATTACHMENT

- Allow for the added width and length when transporting so as not to catch unit on obstacles.
- Carry blade low when transporting to lower its center of gravity. Drive slowly over rough ground and on slopes.
- Travel only with the attachment in a safe transport position to prevent uncontrolled movement. Drive slowly over rough ground and on slopes.
- When transporting on a trailer: Secure attachment at recommended tie down locations using tie down accessories that are capable of maintaining attachment stability.
- When driving on public roads use safety lights, reflectors, Slow Moving Vehicle signs etc., to prevent accidents. Check local government regulations that may affect you.
- Do not drive close to ditches, excavations, etc., cave in could result.
- Do not smoke when refueling the prime mover. Allow room in the fuel tank for expansion. Wipe up any spilled fuel. Secure cap tightly when done.



MAINTAINING THE ATTACHMENT

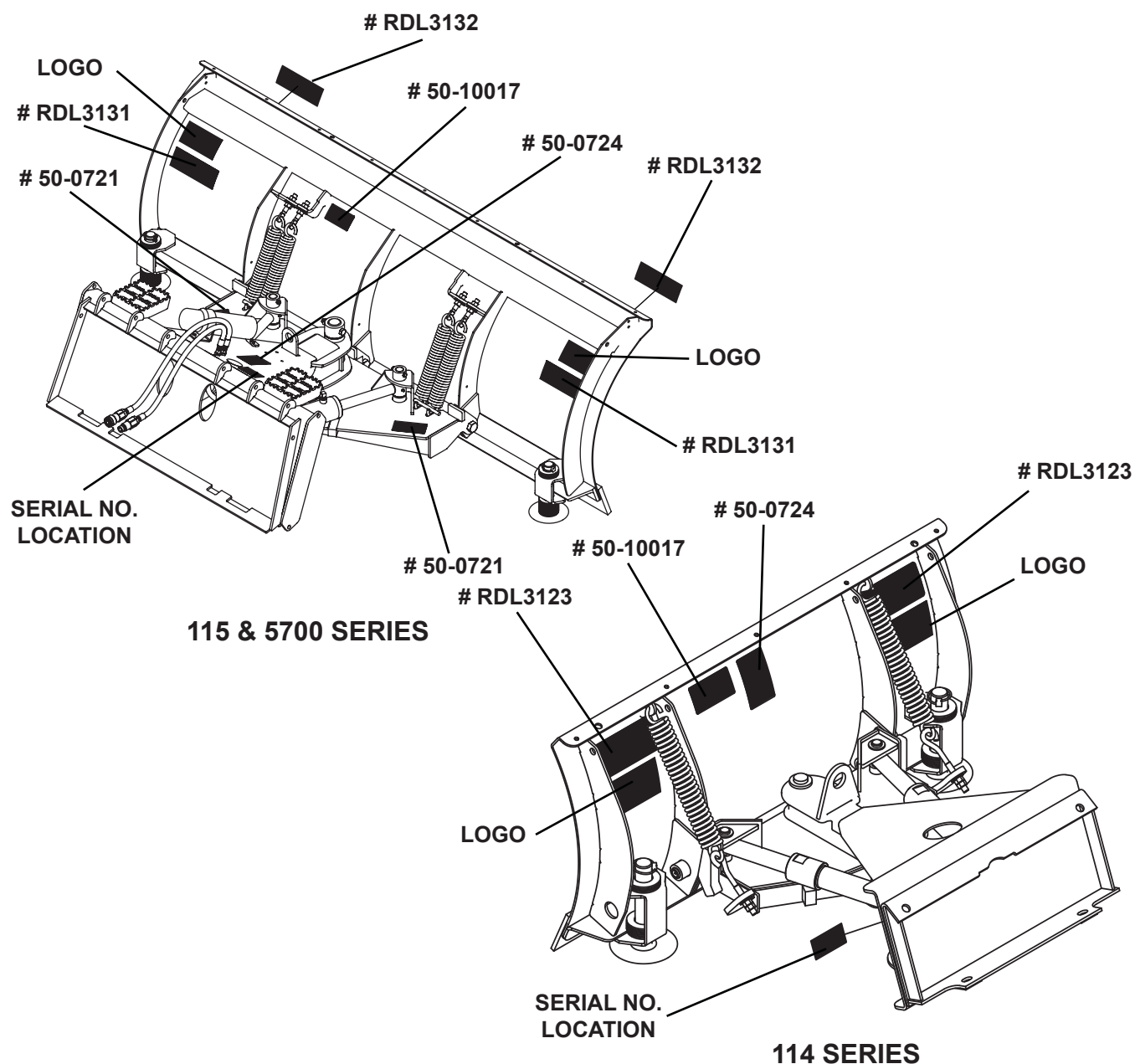
- Before performing maintenance lower the attachment to the ground, apply the brakes, turn off the engine and remove the key.
- Never perform any work on the attachment unless you are authorized and qualified to do so. Always read the operator service manuals before any repair is made. After completing maintenance or repair, check for correct functioning of the attachment. If not functioning properly, always tag "DO NOT OPERATE" until all problems are corrected.
- Worn, damaged, or illegible safety decals must be replaced. New safety decals can be ordered from Paladin.
- Never make hydraulic repairs while the system is under pressure. Serious personal injury or death could result.
- Never work under a raised attachment.

DECALS

DECAL PLACEMENT

GENERAL INFORMATION

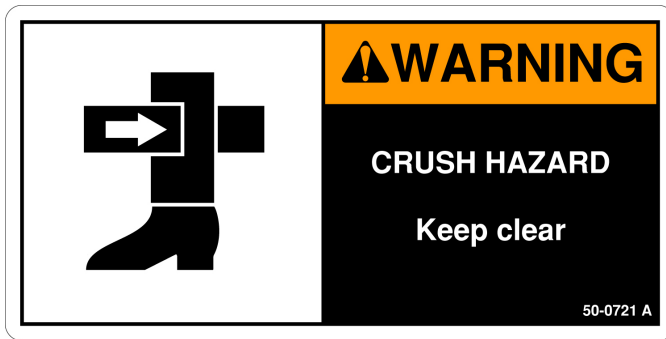
The diagram on this page shows the location of the decals used on your attachment. The decals are identified by their part numbers, with reductions of the actual decals located on the following page. Use this information to order replacements for lost or damaged decals. Be sure to read all decals before operating the attachment. They contain information you need to know for both safety and product longevity.



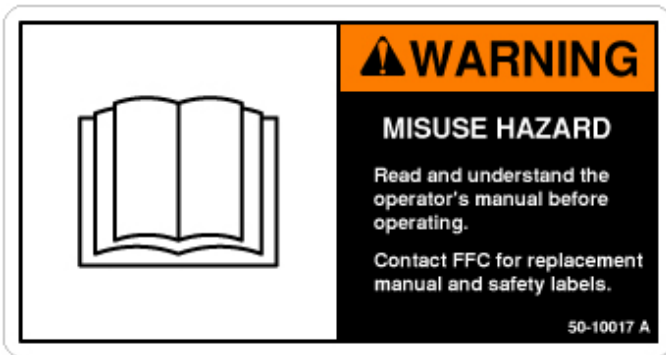
IMPORTANT: Keep all safety decals clean and legible. Replace all missing, illegible, or damaged safety decals. When replacing parts with safety decals attached, the safety decals must also be replaced. Safety decals are available, free of charge, from your local dealer or Paladin.

REPLACING SAFETY DECALS: Clean the area of application with nonflammable solvent, then wash the same area with soap and water. Allow the surface to fully dry. Remove the backing from the safety decal, exposing the adhesive surface. Apply the safety decal to the position shown in the diagram above and smooth out any bubbles.

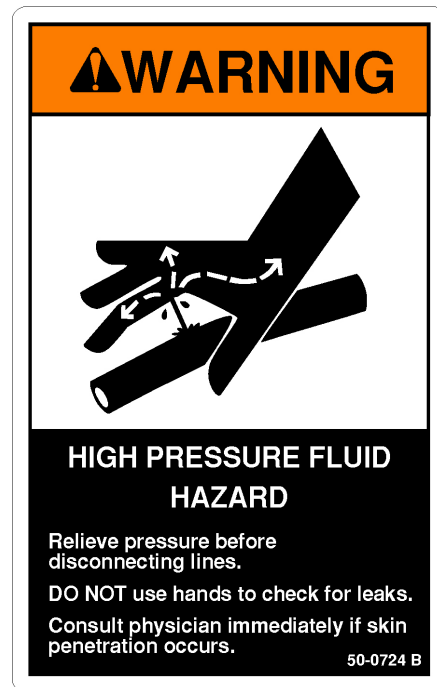
DECALS



50-0721 WARNING! CRUSH HAZARD



50-10017 WARNING! READ MANUAL



50-0724 WARNING! HIGH PRESSURE FLUID



RDL3123 WARNING! PIVOTING ATTACHMENT



RDL3131 - REFLECTIVE TAPE - RED



RDL3132 - REFLECTIVE TAPE - AMBER



RDL3108 WARNING! HANDS & FEET (LOCATED ON SIDES OF WHEEL LOADER MOUNTING ASSEMBLIES)

NOTE: CONTACT YOUR LOCAL DEALER FOR MODEL NUMBER AND LOGO DECALS

INSTALLATION & SET-UP

GENERAL INFORMATION

The following instructions will help you to mount your Snow Blade onto your prime mover. The Snow Blade uses the quick-attach system for ease of installation. Therefore, if you know how to attach your loader bucket, attaching the Snow Blade should prove no problem.

Remember to read all safety warnings, decals and operating instructions before operating the attachment. If there is any portion of this manual that you do not understand, contact your dealer.

INSTALLATION

NOTICE! Lubricate all grease fittings before connecting this product to your prime mover's hydraulic system. Refer to Lubrication page and follow the instructions.

1. Remove any attachment from the front of the prime mover.
2. Following all standard safety practices and the instructions for installing an attachment in your prime mover operator's manual, install the attachment onto your prime mover.

WARNING! To avoid serious personal injury, make sure the attachment is securely latched to the attachment mechanism of your unit. Failure to do so could result in separation of the attachment from the prime mover.



3. Lower the unit to the ground and relieve pressure to the auxiliary hydraulic lines.
4. Following the safety shut down procedure for your prime mover, shut down and exit the prime mover.
5. After making sure that the hydraulic couplers are free from any foreign material or contaminants, connect the couplers to the auxiliary hydraulic system of your prime mover.
6. Following the standard start up procedure for your prime mover, start the prime mover and run all cylinders on the attachment to purge any air from the system. Check for proper hydraulic connection, hose routing and hose length.
7. Attachment installation is complete.

SPRING SET-UP

1. Park your prime mover on a level surface with the Snow Blade properly attached.
2. Follow prime mover operator's manual to relieve pressure in the hydraulic lines.
3. Before exiting the prime mover, lower the attachment onto a level surface, apply the brakes, turn off the prime mover's engine, and remove the key.
4. Measure the length of the springs on your Snow Blade under tension & ensure they comply with the following specifications:

INSTALLATION & SET-UP

114 Series: Recommended spring length is 15" for all blade sizes, do not exceed 16.25".

115 & 5700 Series:

BLADE WIDTH						
	7'	8'	9'	10'	11'	12'
RECOMMENDED SPRING LENGTH	14.19"	14.38"	14.56"	14.75"	14.94"	15.13"
MAX PERMITTED SPRING LENGTH: 15.13"						

NOTE: The spring set-up lengths are measured from the inside of one hook to the inside of the other hook. The relaxed length of a spring is 14". See Figure #1

5. Test operate your Snow Blade. If the moldboard trips too easily, tighten the spade (or eye) bolts to lengthen the springs. Test operate the Snow Blade again. If the moldboard still trips too easily, contact Paladin.

NOTICE! Lengthening the springs beyond the maximum permitted length listed can result in damage to this product and will void all Paladin warranties.

OPTIONAL RUBBER EDGE INSTALLATION

1. Remove the standard wear edge as outlined in the Wear Edge Replacement instructions in the Maintenance section and set aside the wear edge and all bolts.
2. Insert the bolts provided with the rubber edge through the clamp plate, the rubber edge, and the base of the moldboard. Loosely secure the bolts with the existing lock washers and nuts that were removed in step 1.
3. **For the 114 Series:** Position the rubber edge so that no more than 1" of the edge extends below the lowest point of the moldboard and tighten the nuts to 75 ft. lbs.
For the 115 & 5700 Series: Position the rubber edge so that no more than 1.50" of the edge extends below the lowest point of the moldboard and tighten the nuts to 150 ft. lbs.

DETACHING

1. Before exiting the prime mover, lower the attachment to the ground, apply the brakes, turn off the prime mover's engine, and remove the key.
2. Follow prime mover operator's manual to relieve pressure in the hydraulic lines.
3. Disconnect power and return hoses from the auxiliary hydraulics.
4. Follow your prime mover operator's manual for detaching (removing) an attachment.
5. Connect hydraulic couplers together or install caps to prevent contaminants from entering the hydraulic system. Store hoses off of the ground to help prevent damage.

OPERATION

INTENDED USE

This Snow Blade has been designed to push snow forward only. In addition, light bulldozing may be performed with the 114 series Snow Blades only. Use in any other way is considered contrary to the intended use. Compliance with and strict adherence to operation, service and repair conditions as specified by the manufacturer, are also essential elements of the intended use.

WARNING! Failure to obey the following procedures could result in death or serious injury.



- Never lift this product above the operator's eye level or to a height where visibility is obstructed, whichever is lower.
- Do not exceed 15 miles per hour while operating.

WARNING! Do not lock the auxiliary hydraulics of your prime mover in the "ON" position. Failure to obey this warning could result in death or serious injury.



AREA PREPARATION

Before any snowfall, inspect the site where your Snow Blade is to be used. Locate any obstructions (i.e. curbs, sidewalks, parking bumpers, pipes, shrubs, fences, etc.) and any variations in elevation (i.e. retaining walls, slopes, holes, etc.) so that these elements can be avoided during the snow plowing operation.

NOTICE! Striking solid objects hidden in snow OR pushing materials other than snow with the 115 & 5700 Series Blades can result in damage to this product and will void all Paladin warranties.

BULLDOZING LIGHT MATERIAL (114 Series Only)

The 114 series Snow Blade may be used for bulldozing light, loose materials if the springs and eye bolts are removed and replaced with the long eye bolts.

NOTICE! Bulldozing of undisturbed soil, heavy materials, or similar items can result in damage to this product and will void all Paladin warranties.

STORAGE

The following storage procedure will help you to keep your product in top condition. It will also help you get off to a good start the next time your attachment is needed. We therefore strongly recommend that you take the extra time to follow these procedures whenever your unit will not be used for an extended period of time.

IMPORTANT: When detaching your unit for short or long term storage be sure to follow the Detaching Instruction in the Installation Section of this manual.

OPERATION

- Clean the unit thoroughly, removing all snow, mud, dirt, and grease.
- Inspect for visible signs of wear, breakage, or damage. Order any parts required and make the necessary repairs to avoid delays upon removal from storage.
- Tighten loose nuts, capscrews and hydraulic connections.
- Coat exposed portions of the cylinder rods with grease.
- Lubricate grease fittings.
- Seal hydraulic system from contaminants and secure all hydraulic hoses off the ground to help prevent damage.
- Replace decals that are damaged or in unreadable condition.
- Store unit in a dry and protected place. Leaving the unit outside will materially shorten its life.

Additional Precautions for Long Term Storage:

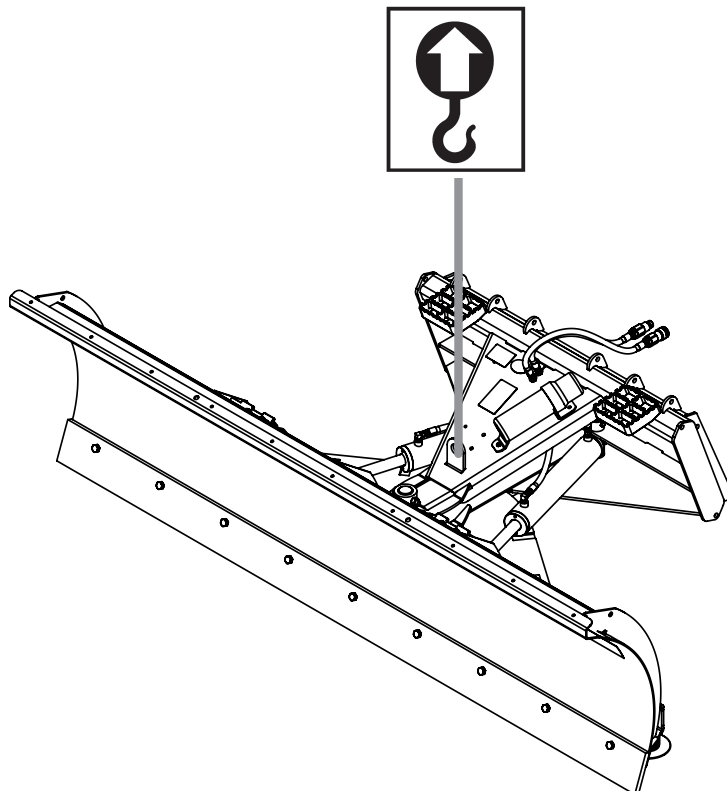
- Touch up all unpainted surfaces with paint to prevent rust.

REMOVAL FROM STORAGE

- Wash unit and replace any damaged and/or missing parts.
- Lubricate grease fittings.
- Check hydraulic hoses for damage and replace as necessary.

LIFT POINTS

Lifting points are identified by lifting decals where required. Lifting at other points is unsafe and can damage attachment. Do not attach lifting accessories around cylinders or in any way that may damage hoses or hydraulic components. See Diagram



OPERATION

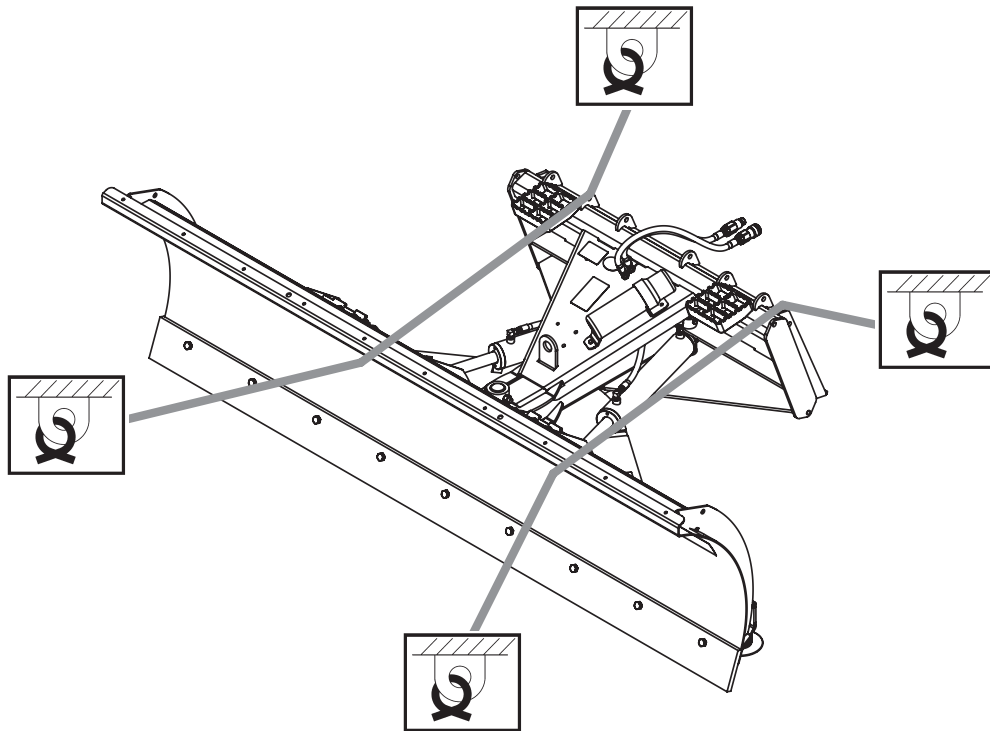
- Attach lifting accessories to unit at recommended lifting points.
- Bring lifting accessories together to a central lifting point.
- Lift gradually, maintaining the equilibrium of the unit.

WARNING! Use lifting accessories (chains, slings, ropes, shackles and etc.) that are capable of supporting the size and weight of your attachment. Secure all lifting accessories in such a way to prevent unintended disengagement. Failure to do so could result in the attachment falling and causing serious personal injury or death.



TIE DOWN POINTS

Tie down points are identified by tie down decals where required. Securing to trailer at other points is unsafe and can damage attachment. Do not attach tie down accessories around cylinders or in any way that may damage hoses or hydraulic components. See Diagram



- Attach tie down accessories to unit as recommended.
- Check unit stability before transporting.

WARNING! Verify that all tie down accessories (chains, slings, ropes, shackles and etc.) are capable of maintaining attachment stability during transporting and are attached in such a way to prevent unintended disengagement or shifting of the unit. Failure to do so could result in serious personal injury or death.



TRANSPORTING

Follow all local government regulations that may apply along with recommended tie down points and any equipment safety precautions at the front of this handbook when transporting your attachment.

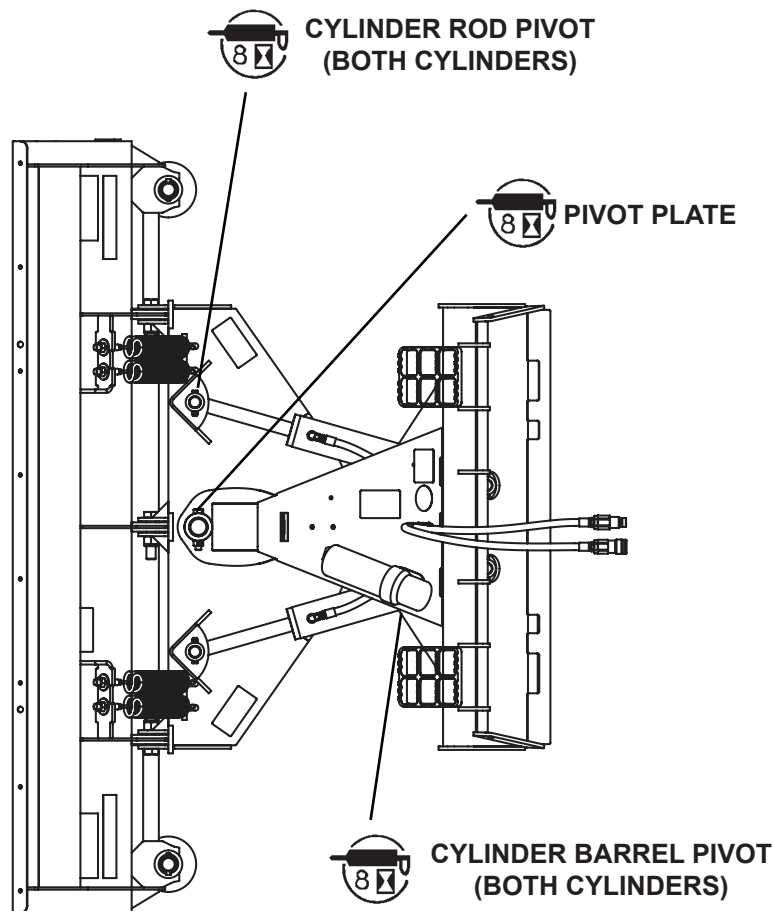
LUBRICATION

LUBRICATION

All parts provided with grease fittings should be lubricated as indicated. If any grease fittings are missing, replace them immediately. Clean all fittings thoroughly before using grease gun.



Lubricate daily or every 8 hours of operation, whichever comes first, with SAE Multi-Purpose Lubricant or an equivalent SAE Multi-Purpose type grease.



IMPORTANT: Avoid excessive greasing. Dirt collects on exposed grease and greatly increases wear. After greasing, wipe off excessive grease from fittings.

MAINTENANCE

GENERAL INFORMATION

Regular maintenance is the key to long equipment life and safe operation. Maintenance requirements have been reduced to an absolute minimum. However it is very important that these maintenance functions be performed as described below.

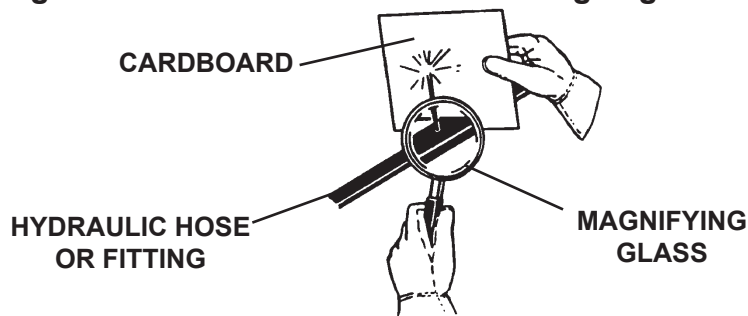
Procedure	Every 8 Hours (Daily)
Check prime mover hydraulic system to ensure an adequate level and cleanliness of hydraulic oil.	✓
Check for missing or loose hardware. Replace or tighten as necessary. See Bolt Torque Specifications	✓
Check hydraulic system for leaks and tighten as necessary. Check for damage and replace as needed.	✓
Check for missing or damaged safety decals and replace as necessary.	✓
Inspect attachment for any worn parts or cracked welds. Repair as required.	✓
Lubricate grease fittings.	✓
Lubricate & retract cylinder rods.	✓

WARNING! Escaping hydraulic / diesel fluid under pressure can penetrate the skin causing serious injury. Fluid escaping from a very small hole can be almost invisible. Use a piece of cardboard or wood, rather than hands to search for suspected leaks.



Keep unprotected body parts, such as face, eyes, and arms as far away as possible from a suspected leak. Flesh injected with hydraulic fluid may develop gangrene or other permanent disabilities. If injured by injected fluid, see a doctor at once.

Stop the engine and relieve pressure before connecting or disconnecting lines. Tighten all connections before starting engine or pressurizing lines.



MAINTENANCE

NOTICE! When replacing parts use only factory approved replacement parts. Manufacturer will not claim responsibility for use of unapproved parts or accessories and/or other damages as a result of their use.

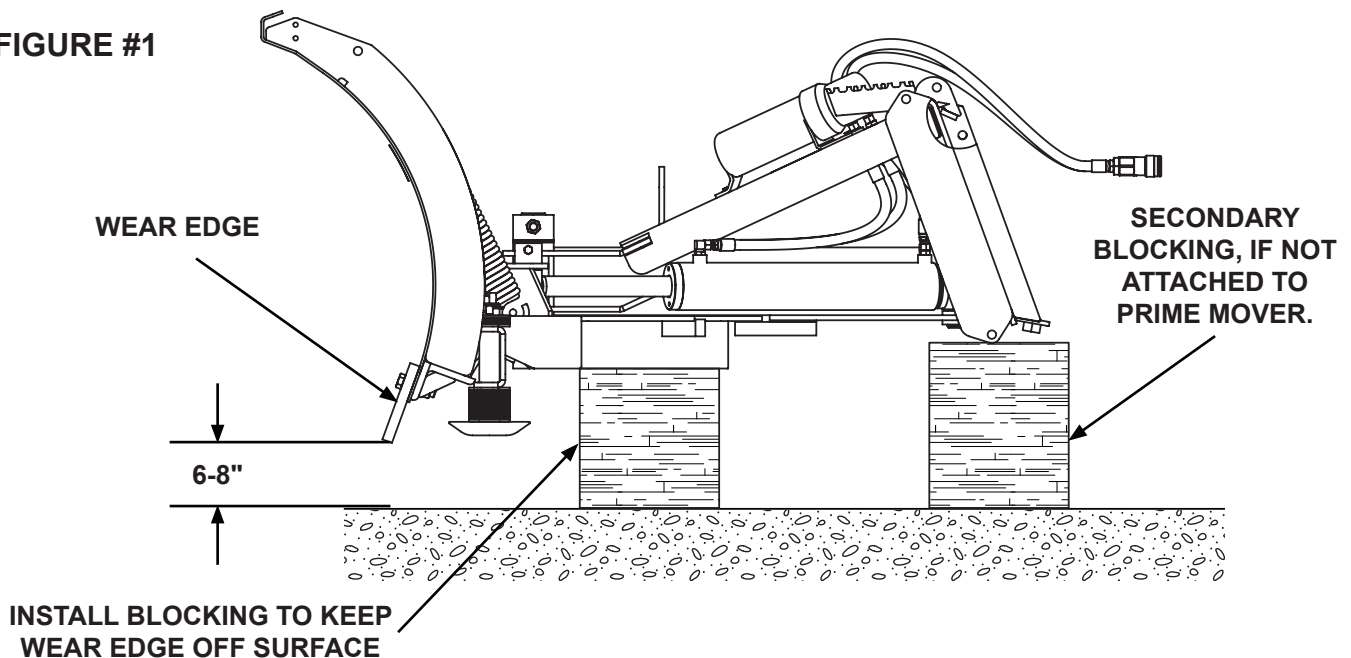
WEAR EDGE REPLACEMENT

1. Place the Snow Blade onto blocking positioned immediately behind moldboard. This blocking must be of sufficient height to hold the wear edge approximately 6"-8" above the level surface. See Figure #1.

If using the prime mover to place the Snow Blade:

- a. Park the prime mover on a level surface with the Snow Blade properly attached.
- b. Lower the Snow Blade onto the blocking.
- c. Place the prime mover in "Park", apply the brakes, turn off the prime mover's engine and remove the key.
- d. Follow prime mover operator's manual to relieve pressure in the hydraulic lines.

FIGURE #1



WARNING! USE LIFTING ACCESSORIES (CHAINS, SLINGS, ROPES, SHACKLES AND ETC.) THAT ARE CAPABLE OF SUPPORTING THE SIZE AND WEIGHT OF YOUR ATTACHMENT. Secure all lifting accessories in such a way to prevent unintended disengagement. Failure to do so could result in the attachment falling and causing serious personal injury or death.



MAINTENANCE

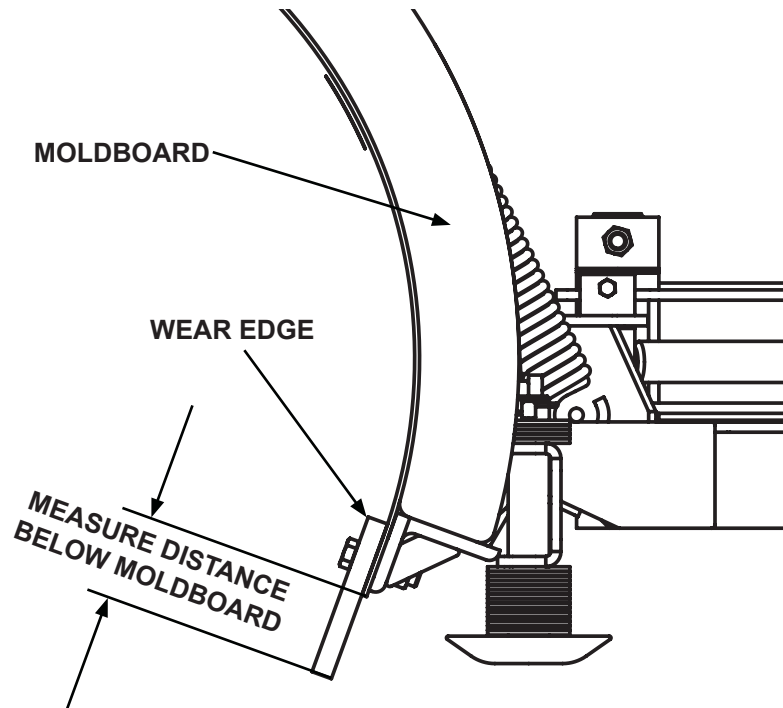
2. Loosen nuts on all wear edge bolts and remove all nuts and wear edge bolts except bolts on each end of wear edge.
3. While holding up one end of wear edge, remove nut and bolt from that end and allow end to pivot down to level surface.
4. Repeat step #6 for other end of wear edge. Properly dispose of wear edge and all bolts and nuts.

For the 114 Series: These edges are reversible and may be flipped top-to-bottom for reinstallation.

5. **For the 114 Series:** Position the wear edge so that no more than 1" of the edge extends below the lowest point of the moldboard and tighten the nuts to 75 ft. lbs. See Figure #2

For the 115 & 5700 Series: Position the wear edge so that no more than 1.50" of the edge extends below the lowest point of the moldboard and tighten the nuts to 150 ft. lbs. See Figure #2.

FIGURE #2



MAINTENANCE

CYLINDER SEAL REPLACEMENT

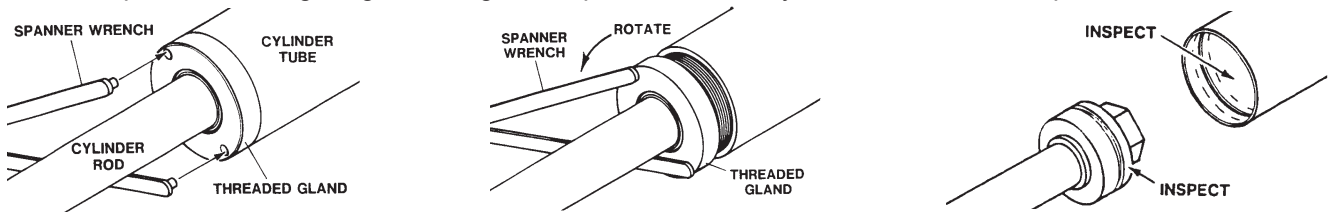
The following information is provided to assist you in the event you should need to repair or rebuild a hydraulic cylinder. When working on hydraulic cylinders, make sure that the work area and tools are clean and free of dirt to prevent contamination of the hydraulic system and damage to the hydraulic cylinders. Always protect the active part of the cylinder rod (the chrome section). Nicks or scratches on the surface of the rod could result in cylinder failure. Clean all parts thoroughly with a cleaning solvent before reassembly.

DISASSEMBLY PROCEDURE

IMPORTANT: Do not contact the active surface of the cylinder rod with the vise. Damage to the rod could result.

THREADED TYPE GLAND

1. Rotate the gland with a spanner wrench counterclockwise until the gland is free of the cylinder tube.
2. Pull the cylinder rod from the cylinder tube and inspect the piston and the bore of the cylinder tube for deep scratches or galling. If damaged, the piston AND the cylinder tube must be replaced.



3. Remove the hex nut, piston, flat washer or spacer tube (if so equipped), and gland from the cylinder rod. If the cylinder rod is rusty, scratched, or bent, it must be replaced.
4. Remove and discard all the old seals.

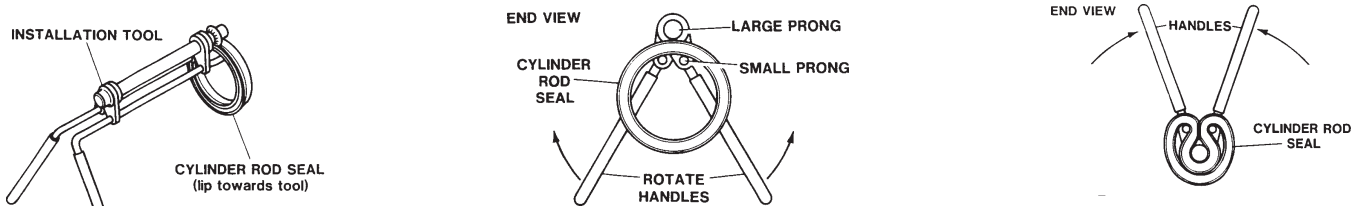


ASSEMBLY PROCEDURE

IMPORTANT: Replace all seals even if they do not appear to be damaged. Failure to replace all seals may result in premature cylinder failure. **NOTE:** Seal kits will service most cylinders of similar bore size and rod diameter.

1. Install the cylinder rod seal in the gland first. Be careful not to damage the seal in the process, as it is somewhat difficult to install.

NOTE: A special installation tool (Part #65349) is available to help with installing the seal. Simply fit the end of the tool over the seal so that the large prong of the tool is on the outside of the seal, and the two smaller prongs on the inside. The lip of the seal should be facing towards the tool. Rotate the handles on the tool around to wrap the seal around the end of the tool.



Rotate the handles on the tool around to wrap the seal around the end of the tool.

MAINTENANCE

Now insert the seal into the gland from the inner end. Position the seal in its groove, and release and remove the tool. Press the seal into its seat the rest of the way by hand.

2. Install the new piston ring, rod wiper, O-rings and backup washers, if applicable, on the piston.

Be careful not to damage the seals. Caution must be used when installing the piston ring. The ring must be stretched carefully over the piston with a smooth, round, pointed tool.

3. After installing the rod seal inside the gland, as shown in step #1, install the external seal.

NOTE: Threaded glands may have been equipped with a separate O-ring and backup washer system or a polypak (all in one) type seal. Current seal kits contain a polypak (all in one) type seal to replace the discarded seal types on ALL THREADED GLANDS.

4. Slide the gland onto the cylinder rod, being careful not to damage the rod wiper. Then install the spacer, or flat washer (if so equipped), small o-ring, piston, and hex nut onto the end of the cylinder rod.
5. Secure the cylinder rod (mounting end) in a vise with a support at its center. Torque the nut to the amount shown for the thread diameter of the cylinder rod (see chart).

Thread Diameter	POUNDS - FEET
7/8"	150-200
*1"	230-325
1-1/8"	350-480
1-1/4"	490-670
1-3/8"	670-900
* 1" Thread Diameter WITH 1.25" Rod Diameter	
Min. 230 ft. lbs.	Max. 250 ft. lbs.

IMPORTANT: Do not contact the active surface of the cylinder rod with the vise. Damage to the rod could result.

6. Apply a lubricant (such as Lubriplate #105) to the piston and teflon ring. Insert the cylinder rod assembly into the cylinder tube.

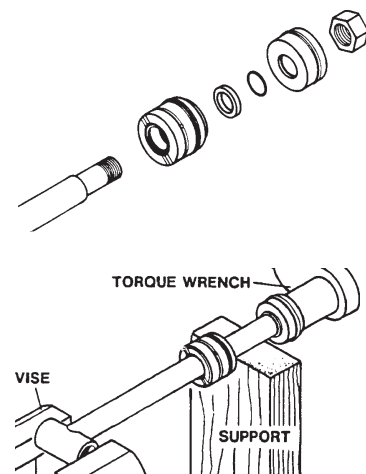
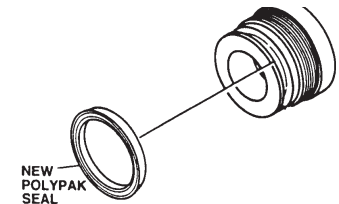
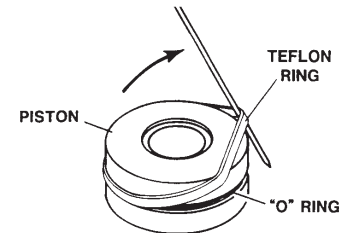
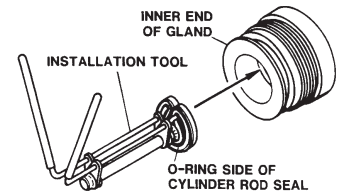
IMPORTANT: Ensure that the piston ring fits squarely into the cylinder tube and piston groove, otherwise the ring may be damaged and a leak will occur.

7. Use a spanner wrench to rotate the gland clockwise into the cylinder. Continue to rotate the gland with the spanner wrench until it is tight.

WARNING!



Cylinders serviced in the field are to be tested for leakage prior to the attachment being placed in work. Failure to test rebuilt cylinders could result in damage to the cylinder and/or the attachment, cause severe personal injury or even death.

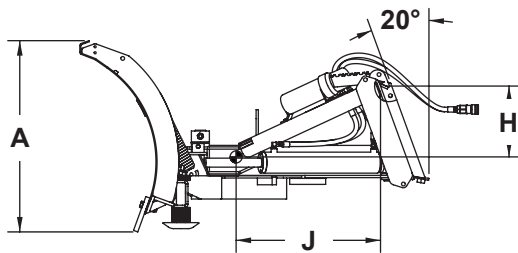
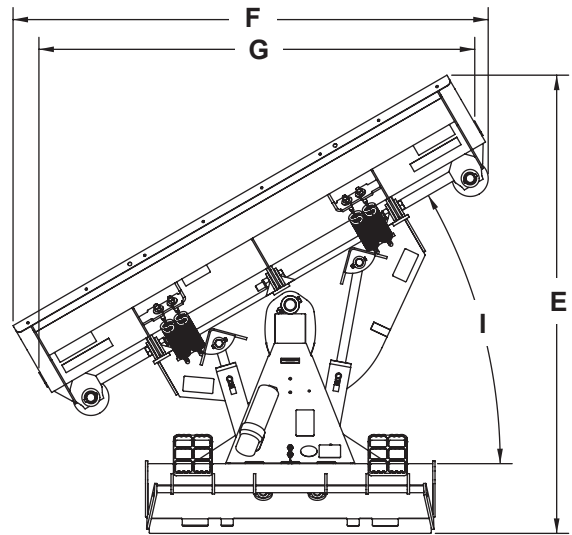
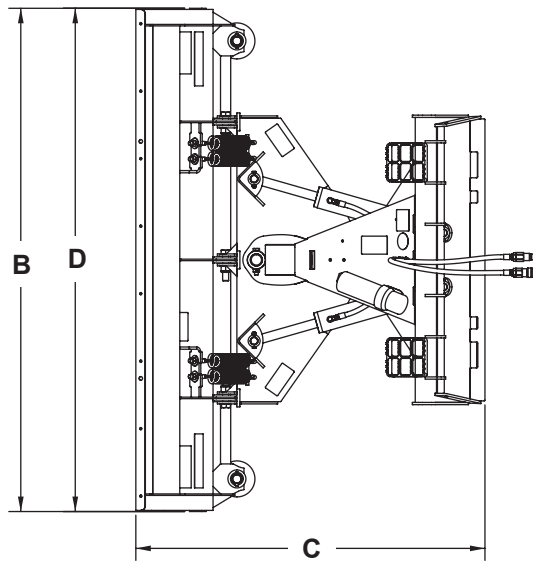


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TROUBLESHOOTING

PROBLEM	POSSIBLE CAUSE	POSSIBLE SOLUTION
BLADE WILL NOT ANGLE	Auxiliary hydraulics control on prime mover is not activated.	Refer to prime mover operator's manual.
	Insufficient oil flow from prime mover.	Check compatibility between attachment hydraulic flow requirements and prime mover.
	Hoses from attachment to prime mover incorrectly connected.	Refer to prime mover operator's manual.
	Air in hydraulic lines	Cycle prime mover auxiliary system several times to remove air from lines.
	Hydraulic hoses are obstructed.	Check hose routing. Remove obstruction and replace if necessary.
OIL LEAKS	Worn or damaged seal in cylinders	Replace leaking seal
	Hydraulic fittings loose or damaged.	Tighten or replace as required.
	Hydraulic lines loose or damaged.	Tighten or replace as required.
BLADE TRIPS TOO EASILY	Improper spring tension.	Adjust spring tension bolts to increase spring length

SPECIFICATIONS



**SPECIFICATIONS AND DESIGN ARE
SUBJECT TO CHANGE WITHOUT NOTICE
AND WITHOUT LIABILITY THEREFOR.**

114 SERIES

DESCRIPTION	48"	60"	72"	84"	96"
A. Overall Height	23.27"	24.08"	24.16"	24.16"	24.16"
B. Overall Width	47.75"	59.75"	71.75"	83.75"	95.75"
C. Overall Length	35.41"	35.29"	35.24"	35.24"	35.24"
D. Blade Width	47.75"	59.75"	71.75"	83.75"	95.75"
E. Overall Length @ 30°	46.29"	49.29"	52.29"	55.29"	58.29"
F. Overall Width @ 30°	48.28"	58.68"	69.08"	79.48"	89.88"
G. Overall Blade Width @ 30°	41.35"	51.75"	62.15"	72.55"	82.95"
H. Center of Gravity - Horizontal	13.93"	13.01"	14.01"	14.01"	15.01"
I. Angle	30°	30°	30°	30°	30°
J. Center of Gravity - Vertical	5.37"	11.69"	11.69"	11.69"	11.69"
Weight (lbs)	746.40#	500#	625#	635#	680#
Hydraulic Pressure3500 PSI					
Maximum Prime Mover Operating Weight (lbs) 8,000#					

SPECIFICATIONS

115 SERIES						
DESCRIPTION	84"	96"	108"	120"	132"	144"
A. Overall Height	31.90"	31.90"	31.90"	31.90"	31.90"	31.90"
B. Overall Width	83.90"	95.900"	107.90"	119.90"	131.90"	143.90"
C. Overall Length	58.20"	58.20"	58.20"	58.20"	58.20"	58.20"
D. Blade Width	83.90"	95.90"	107.90"	119.90"	131.90"	143.90"
E. Overall Length @ 30°	76.40"	79.40"	82.40"	85.40"	88.40"	91.40"
F. Overall Width @ 30°	78.80"	89.20"	100.00"	110.00"	120.40"	130.80"
G. Overall Blade Width @ 30°	72.60"	83.00"	93.40"	103.80"	114.20"	124.60"
H. Center of Gravity - Horizontal	11.70"	11.70"	11.70"	11.70"	11.70"	11.70"
I. Angle	35°	35°	35°	35°	35°	35°
J. Center of Gravity - Vertical	23.90"	24.70"	25.40"	26.10"	26.70"	27.30"
Weight (lbs)	1125#	1180#	1235#	1315#	1375#	1435#
Hydraulic Pressure4000 PSI						
Maximum Prime Mover Operating Weight (lbs) 20,000#						

5700 SERIES						
DESCRIPTION	84"	96"	108"	120"	132"	144"
A. Overall Height	31.90"	31.90"	31.90"	31.90"	31.90"	31.90"
B. Overall Width	83.90"	95.90"	107.90"	119.90"	131.90"	143.90"
C. Overall Length	47.50"	47.50"	47.50"	47.50"	47.50"	47.50"
D. Blade Width	83.90"	95.90"	107.90"	119.90"	131.90"	143.90"
E. Overall Length @ 30°	65.80"	68.80"	71.80"	74.80"	77.80"	80.80"
F. Overall Width @ 30°	79.20"	89.60"	100.00"	110.40"	120.80"	131.20"
G. Overall Blade Width @ 30°	72.60"	83.00"	93.40"	103.80"	114.20"	124.60"
H. Center of Gravity - Horizontal	19.30"	19.90"	20.40"	20.80"	21.40"	21.70"
J. Center of Gravity - Vertical	11.80"	11.90"	11.90"	11.90"	11.80"	11.80"
Weight (lbs)	875#	930#	990#	1065#	1125#	1185#
Hydraulic Pressure4000 PSI						
Maximum Prime Mover Operating Weight (lbs) 11,000#						

BOLT TORQUE SPECIFICATION

GENERAL TORQUE SPECIFICATION TABLES


Use the following charts when determining bolt torque specifications, when special torques are not given. Always use grade 5 or better when replacing bolts.

SAE BOLT TORQUE SPECIFICATIONS




Note: The following torque values are for use with extreme pressure lubricants, plating or hard washer applications. Increase torque 15% when using hardware that is unplated and either dry or lubricated with engine oil.

Bolt Size		SAE GRADE 5 TORQUE				SAE GRADE 8 TORQUE				Bolt head identification marks as per grade. NOTE: Manufacturing Marks Will Vary
		Ft-lbs		Newton-Meter		Ft-lbs		Newton-Meter		
Inches	mm	UNC	UNF	UNC	UNF	UNC	UNF	UNC	UNF	
1/4	6,35	8	9	11	12	10	13	14	18	
5/16	7,94	14	17	19	23	20	25	27	34	
3/8	9,53	30	36	41	49	38	46	52	62	
7/16	11,11	46	54	62	73	60	71	81	96	
1/2	12,70	68	82	92	111	94	112	127	152	
9/16	14,29	94	112	127	152	136	163	184	221	
5/8	15,88	128	153	174	207	187	224	254	304	
3/4	19,05	230	275	312	373	323	395	438	536	
7/8	22,23	340	408	461	553	510	612	691	830	
1	25,40	493	592	668	803	765	918	1037	1245	
1-1/8	25,58	680	748	922	1014	1088	1224	1475	1660	
1-1/4	31,75	952	1054	1291	1429	1547	1700	2097	2305	
1-3/8	34,93	1241	1428	1683	1936	2023	2312	2743	3135	
1-1/2	38,10	1649	1870	2236	2535	2686	3026	3642	4103	




Grade 2



Grade 5






Grade 8



METRIC BOLT TORQUE SPECIFICATIONS

NOTE: The following torque values are for use with metric hardware that is unplated and either dry or lubricated with engine oil. Reduce torque 15% when using hardware that has extreme pressure lubricants, plating or hard washer applications.

Bolt head identification marks as per grade.		
		

Bolt Size	Grade No.	Pitch (mm)	Ft-lbs	Newton-Meter	Pitch (mm)	Ft-lbs	Newton-Meter
M6	5.6	1,0	3.6-5.8	4.9-7.9	-	-	-
	8.8		5.8-4	7.9-12.7		-	-
	10.9		7.2-10	9.8-13.6		-	-
M8	5.6	1,25	7.2-14	9.8-19	1,0	12-17	16,3-23
	8.8		17-22	23-29,8		19-27	25,7-36,6
	10.9		20-26	27,1-35,2		22-31	29,8-42
M10	5.6	1,5	20-25	27,1-33,9	1,25	20-29	27,1-39,3
	8.8		34-40	46,1-54,2		35-47	47,4-63,7
	10.9		38-46	51,5-62,3		40-52	54,2-70,5
M12	5.6	1,75	28-34	37,9-46,1	1,25	31-41	42-55,6
	8.8		51-59	69,1-79,9		56-68	75,9-92,1
	10.9		57-66	77,2-89,4		62-75	84-101,6
M14	5.6	2,0	49-56	66,4-75,9	1,5	52-64	70,5-86,7
	8.8		81-93	109,8-126		90-106	122-143,6
	10.9		96-109	130,1-147,7		107-124	145-168
M16	5.6	2,0	67-77	90,8-104,3	1,5	69-83	93,5-112,5
	8.8		116-130	157,2-176,2		120-138	162,6-187
	10.9		129-145	174,8-196,5		140-158	189,7-214,1
M18	5.6	2,0	88-100	119,2-136	1,5	100-117	136-158,5
	8.8		150-168	203,3-227,6		177-199	239,8-269,6
	10.9		175-194	237,1-262,9		202-231	273,7-313
M20	5.6	2,5	108-130	146,3-176,2	1,5	132-150	178,9-203,3
	8.8		186-205	252-277,8		206-242	279,1-327,9
	10.9		213-249	288,6-337,4		246-289	333,3-391,6

PARTS

In order to provide you with the most UP-TO-DATE part information, all parts for this attachment have been moved to our website at www.paladinattachments.com/Manuals. Please use these diagrams and parts lists to locate replacement parts.

When servicing your attachment, remember to use only original manufacturer replacement parts. Substitute parts may not meet the standards required for safe, dependable operation.

To facilitate parts ordering when contacting the factory, please have the product control number (PCN or C/N) or model and serial number of your product ready to ensure that you receive the correct parts for your specific attachment.

The product control number, model and serial number for your attachment should be recorded in the space provided on the cover of this manual. This information may be obtained from the serial number identification plate located on your attachment.

NOTE: Most daily and emergency parts orders (in stock) received by 10:30 A.M. (Eastern Standard Time) will be shipped UPS Ground the same day received. UPS Next Day orders must be received by 1:30 PM (Eastern Standard Time.)

SERVICE DEPARTMENT

(734) 996-9116

(800) 456-7100

For Fax and E-mail Orders

PLC_Sales@paladinattachments.com

(734) 996-9014

WARRANTY

In order to provide you with the most UP-TO-DATE Warranty information, Paladin Warranty Statement and Warranty Procedures along with Warranty Registration and Claim Forms have been moved to our website at www.paladinattachments.com.