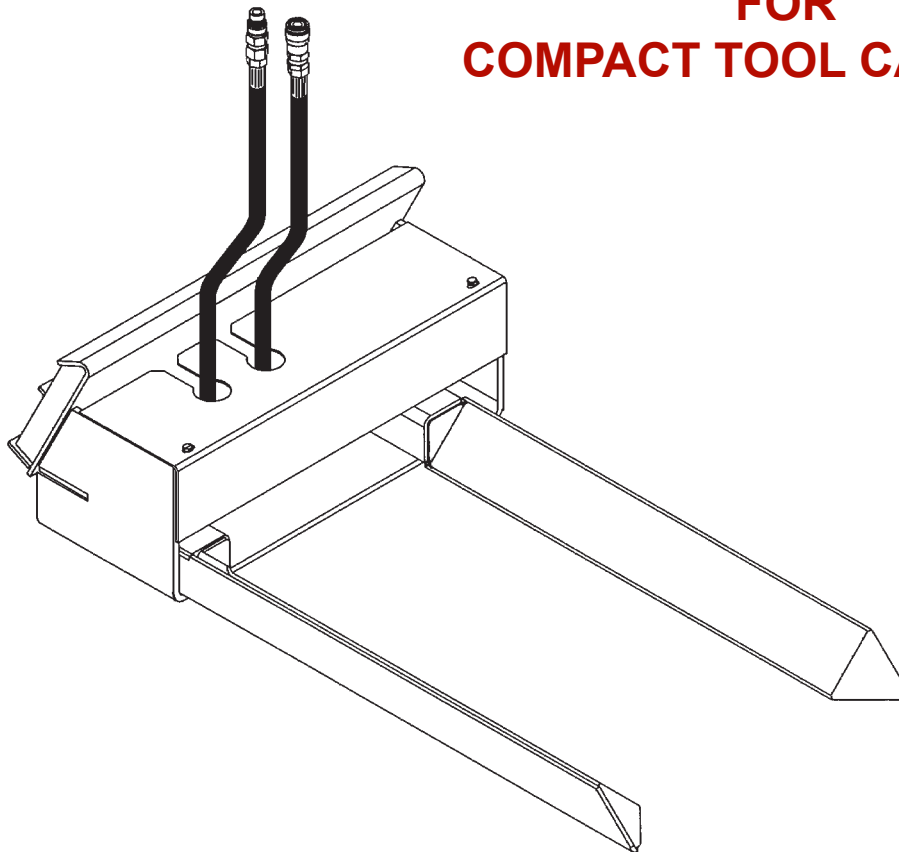




OPERATOR'S MANUAL

TREE FORK

**FOR
COMPACT TOOL CARRIERS**



SERIAL NUMBER: _____

MODEL NUMBER: _____

Manual Number: OM643
Part Number: 75543
Rev. 6

PREFACE

GENERAL COMMENTS

Congratulations on the purchase of your new BRADCO product! This product was carefully designed and manufactured to give you many years of dependable service. Only minor maintenance (such as cleaning and lubricating) is required to keep it in top working condition. Be sure to observe all maintenance procedures and safety precautions in this manual and on any safety decals located on the product and on any equipment on which the attachment is mounted.

This manual has been designed to help you do a better, safer job. Read this manual carefully and become familiar with its contents.

WARNING! Never let anyone operate this unit without reading the "Safety Precautions" and "Operating Instructions" sections of this manual.



Always choose hard, level ground to park the vehicle on and set the brake so the unit cannot roll.

Unless noted otherwise, right and left sides are determined from the operator's control position when facing forward.

NOTE: The illustrations and data used in this manual were current (according to the information available to us) at the time of printing, however, we reserve the right to redesign and change the attachment as may be necessary without notification.

BEFORE OPERATION

The primary responsibility for safety with this equipment falls to the operator. Make sure the equipment is operated only by trained individuals that have read and understand this manual. If there is any portion of this manual or function you do not understand, contact your local authorized dealer or the manufacturer to obtain further assistance. Keep this manual available for reference. Provide the manual to any new owners and/or operators.

SAFETY ALERT SYMBOL



This is the "Safety Alert Symbol" used by this industry. This symbol is used to warn of possible injury. Be sure to read all warnings carefully. They are included for your safety and for the safety of others working with you.

SERVICE

Use only manufacturer replacement parts. Substitute parts may not meet the required standards.

Record the model and serial number of your unit on the cover of this manual. The parts department needs this information to insure that you receive the correct parts.

SOUND AND VIBRATION

Sound pressure levels and vibration data for this attachment are influenced by many different parameters: some items are listed below (not inclusive):

- prime mover type, age, condition, with or without cab enclosure and configuration
- operator training, behavior, stress level
- job site organization, working material condition, environment

Based on the uncertainty of the prime mover, operator, and job site, it is not possible to get precise machine and operator sound pressure levels or vibration levels for this attachment.

NOTE: A list of all Paladin Patents can be found at <http://www.paladinattachments.com/patents.asp>.

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SAFETY STATEMENTS



THIS SYMBOL BY ITSELF OR WITH A WARNING WORD THROUGHOUT THIS MANUAL IS USED TO CALL YOUR ATTENTION TO INSTRUCTIONS INVOLVING YOUR PERSONAL SAFETY OR THE SAFETY OF OTHERS. FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN INJURY OR DEATH.



DANGER

THIS SIGNAL WORD INDICATES A HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, WILL RESULT IN DEATH OR SERIOUS INJURY.



WARNING

THIS SIGNAL WORD INDICATES A HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, COULD RESULT IN DEATH OR SERIOUS INJURY.



CAUTION

THIS SIGNAL WORD INDICATES A HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, COULD RESULT IN MINOR OR MODERATE INJURY.

NOTICE

NOTICE IS USED TO ADDRESS PRACTICES NOT RELATED TO PHYSICAL INJURY.

GENERAL SAFETY PRECAUTIONS

WARNING!



READ MANUAL PRIOR TO INSTALLATION

Improper installation, operation, or maintenance of this equipment could result in serious injury or death. Operators and maintenance personnel should read this manual, as well as all manuals related to this equipment and the prime mover thoroughly before beginning installation, operation, or maintenance. **FOLLOW ALL SAFETY INSTRUCTIONS IN THIS MANUAL AND THE PRIME MOVER'S MANUAL(S).**



READ AND UNDERSTAND ALL SAFETY STATEMENTS

Read all safety decals and safety statements in all manuals prior to operating or working on this equipment. Know and obey all OSHA regulations, local laws, and other professional guidelines for your operation. Know and follow good work practices when assembling, maintaining, repairing, mounting, removing, or operating this equipment.



KNOW YOUR EQUIPMENT

Know your equipment's capabilities, dimensions, and operations before operating. Visually inspect your equipment before you start, and never operate equipment that is not in proper working order with all safety devices intact. Check all hardware to ensure it is tight. Make certain that all locking pins, latches, and connection devices are properly installed and secured. Remove and replace any damaged, fatigued, or excessively worn parts. Make certain all safety decals are in place and are legible. Keep decals clean, and replace them if they become worn or hard to read.

GENERAL SAFETY PRECAUTIONS

WARNING!



PROTECT AGAINST FLYING DEBRIS

Always wear proper safety glasses, goggles, or a face shield when driving pins in or out, or when any operation causes dust, flying debris, or any other hazardous material.

WARNING!



LOWER OR SUPPORT RAISED EQUIPMENT

Do not work under raised booms without supporting them. Do not use support material made of concrete blocks, logs, buckets, barrels, or any other material that could suddenly collapse or shift positions. Make sure support material is solid, not decayed, warped, twisted, or tapered. Lower booms to ground level or on blocks. Lower booms and attachments to the ground before leaving the cab or operator's station.

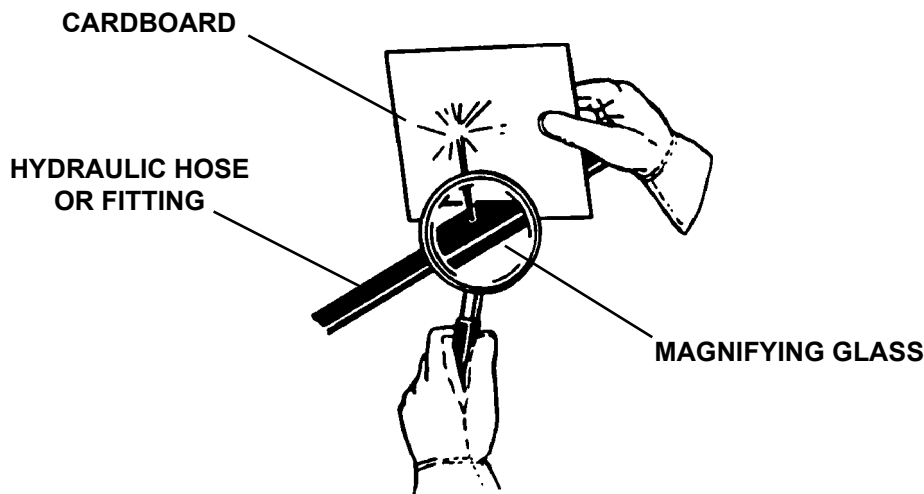
WARNING!



USE CARE WITH HYDRAULIC FLUID PRESSURE

Hydraulic fluid under pressure can penetrate the skin and cause serious injury or death. Hydraulic leaks under pressure may not be visible. Before connecting or disconnecting hydraulic hoses, read your prime mover's operator's manual for detailed instructions on connecting and disconnecting hydraulic hoses or fittings.

- Keep unprotected body parts, such as face, eyes, and arms as far away as possible from a suspected leak. Flesh injected with hydraulic fluid may develop gangrene or other permanent disabilities.
- If injured by injected fluid, see a doctor at once. If your doctor is not familiar with this type of injury, ask him to research it immediately to determine proper treatment.
- Wear safety glasses, protective clothing, and use a piece of cardboard or wood when searching for hydraulic leaks. **DO NOT USE YOUR HANDS!** **SEE ILLUSTRATION.**



GENERAL SAFETY PRECAUTIONS

WARNING!



DO NOT MODIFY MACHINE OR ATTACHMENTS

Modifications may weaken the integrity of the attachment and may impair the function, safety, life, and performance of the attachment. When making repairs, use only the manufacturer's genuine parts, following authorized instructions. Other parts may be substandard in fit and quality. Never modify any ROPS (Roll Over Protective Structure) or FOPS (Falling Object Protective Structure) equipment or device. Any modifications must be authorized in writing by the manufacturer.

WARNING!



SAFELY MAINTAIN AND REPAIR EQUIPMENT

- Do not wear loose clothing or any accessories that can catch in moving parts. If you have long hair, cover or secure it so that it does not become entangled in the equipment.
- Work on a level surface in a well-lit area.
- Use properly grounded electrical outlets and tools.
- Use the correct tools for the job at hand. Make sure they are in good condition for the task required.
- Wear the protective equipment specified by the tool manufacturer.



SAFELY OPERATE EQUIPMENT

Do not operate equipment until you are completely trained by a qualified operator in how to use the controls, know its capabilities, dimensions, and all safety requirements. See your machine's manual for these instructions.

- Keep all step plates, grab bars, pedals, and controls free of dirt, grease, debris, and oil.
- Never allow anyone to be around the equipment when it is operating.
- Do not allow riders on the attachment or the prime mover.
- Do not operate the equipment from anywhere other than the correct operator's position.
- Never leave equipment unattended with the engine running, or with this attachment in a raised position.
- Do not alter or remove any safety feature from the prime mover or this attachment.
- Know your work site safety rules as well as traffic rules and flow. When in doubt on any safety issue, contact your supervisor or safety coordinator for an explanation.

WARNING!



CALIFORNIA PROPOSITION 65 WARNING

This product may contain a chemical known to the state of California to cause cancer, or birth defects or other reproductive harm. www.P65Warnings.ca.gov

EQUIPMENT SAFETY PRECAUTIONS

WARNING!



KNOW WHERE UTILITIES ARE

Observe overhead electrical and other utility lines. Be sure equipment will clear them. When digging, call your local utilities for location of buried utility lines, gas, water, and sewer, as well as any other hazard you may encounter.

WARNING!



EXPOSURE TO RESPIRABLE CRYSTALLINE SILICA DUST ALONG WITH OTHER HAZARDOUS DUSTS MAY CAUSE SERIOUS OR FATAL RESPIRATORY DISEASE.

It is recommended to use dust suppression, dust collection and if necessary personal protective equipment during the operation of any attachment that may cause high levels of dust.

WARNING!



REMOVE PAINT BEFORE WELDING OR HEATING

Hazardous fumes/dust can be generated when paint is heated by welding, soldering or using a torch. Do all work outside or in a well ventilated area and dispose of paint and solvent properly. Remove paint before welding or heating.

When sanding or grinding paint, avoid breathing the dust. Wear an approved respirator. If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.

WARNING!



END OF LIFE DISPOSAL

At the completion of the useful life of the unit, drain all fluids and dismantle by separating the different materials (rubber, steel, plastic, etc.). Follow all federal, state and local regulations for recycling and disposal of the fluid and components.



OPERATING THE ATTACHMENT

- Operate only from the operator's station.
- Do not exceed rated operating capacity of prime mover.
- Do not lift loads in excess of the capacity of the prime mover. Lifting capacity decreases as the loader is moved further away from the unit.
- When operating on slopes, drive up and down, not across. Avoid steep hillside operation, which could cause the prime mover to overturn.
- Reduce speed when driving over rough terrain, on a slope, or turning, to avoid overturning the vehicle.
- An operator must not use drugs or alcohol, which can change his or her alertness or coordination. An operator taking prescription or over-the-counter drugs should seek medical advice on whether or not he or she can safely operate equipment.



TRANSPORTING THE ATTACHMENT

- Travel only with the attachment in a safe transport position to prevent uncontrolled movement. Drive slowly over rough ground and on slopes.
- When driving on public roads use safety lights, reflectors, Slow Moving Vehicle signs etc., to prevent accidents. Check local government regulations that may affect you.
- Do not drive close to ditches, excavations, etc., cave in could result.
- Do not smoke when refueling the prime mover. Allow room in the fuel tank for expansion. Wipe up any spilled fuel. Secure cap tightly when done.

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EQUIPMENT SAFETY PRECAUTIONS



MAINTAINING THE ATTACHMENT

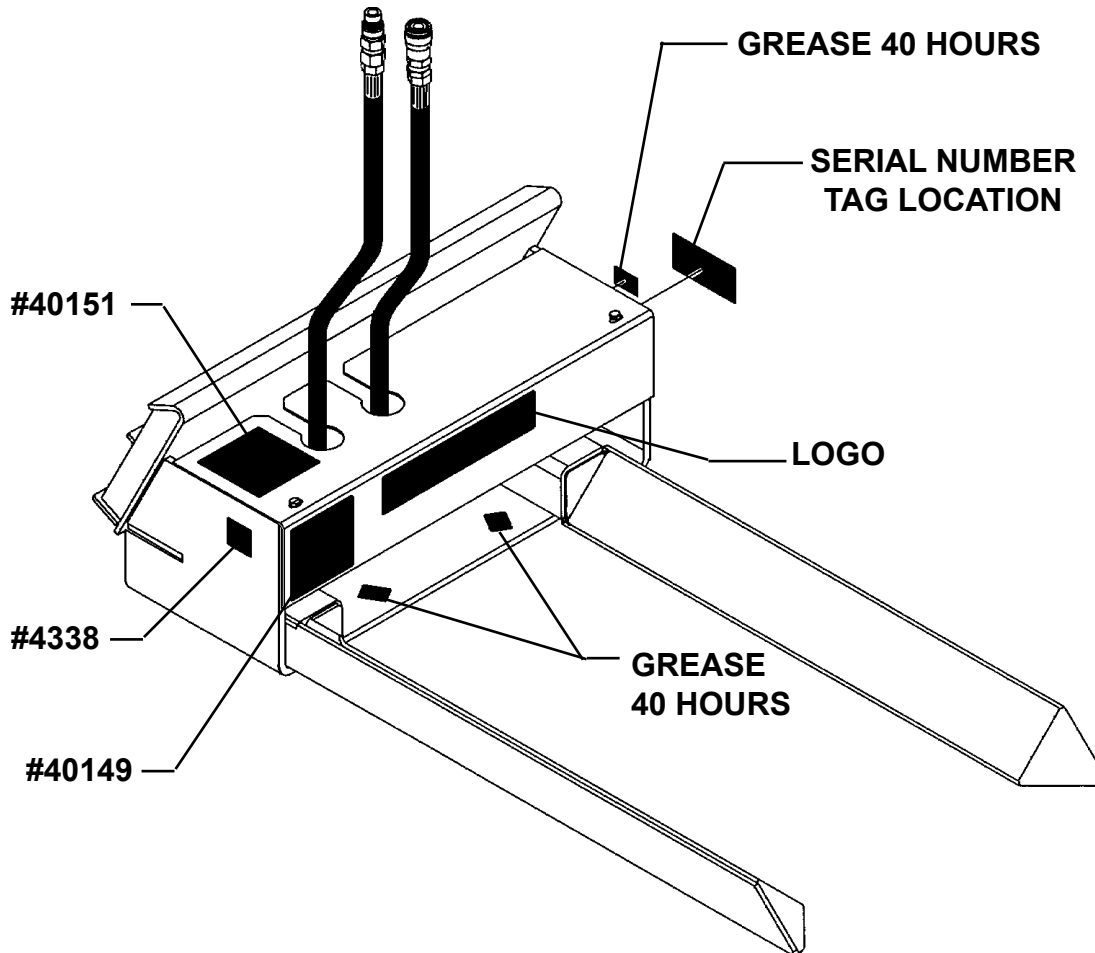
- Before performing maintenance, disengage auxiliary hydraulics, lower the attachment to the ground, turn off the engine, remove the key and apply the brakes.
- Never perform any work on the attachment unless you are authorized and qualified to do so. Always read the operator manual's before any repair is made. After completing maintenance or repair, check for correct functioning of the attachment. If not functioning properly, always tag "DO NOT OPERATE" until all problems are corrected.
- If attachment must be left raised for maintenance or any other reason, block the unit securely to prevent accidental release of the lifting mechanism. Serious damage or personal injury could result.
- Worn, damaged, or illegible safety decals must be replaced. New safety decals can be ordered from BRADCO.
- Never make hydraulic repairs while the system is under pressure. Serious personal injury or death could result.
- Never work under a raised attachment.

DECALS

DECAL PLACEMENT

GENERAL INFORMATION

The diagram on this page shows the location of the decals used on the BRADCO Tree Forks. The decals are identified by their part numbers, with reductions of the actual decals located on the following pages. Use this information to order replacements for lost or damaged decals. Be sure to read all decals before operating the Tree Fork. They contain information you need to know for both safety and longevity.



IMPORTANT: Keep all safety decals clean and legible. Replace all missing, illegible, or damaged safety decals. When replacing parts with safety decals attached, the safety decals must also be replaced.

REPLACING SAFETY DECALS: Clean the area of application with nonflammable solvent, then wash the same area with soap and water. Allow the surface to fully dry. Remove the backing from the safety decal, exposing the adhesive surface. Apply the safety decal to the position shown in the diagram above and smooth out any bubbles.

DECALS



**MADE IN USA
PART #4338**



**DANGER! PINCH POINTS
PART #40149**



**WARNING! HIGH PRESSURE FLUID
PART #40151**

**NOTE: CONTACT YOUR LOCAL DEALER FOR LOGO
DECALS.**

PREOPERATION

TREE FORKS

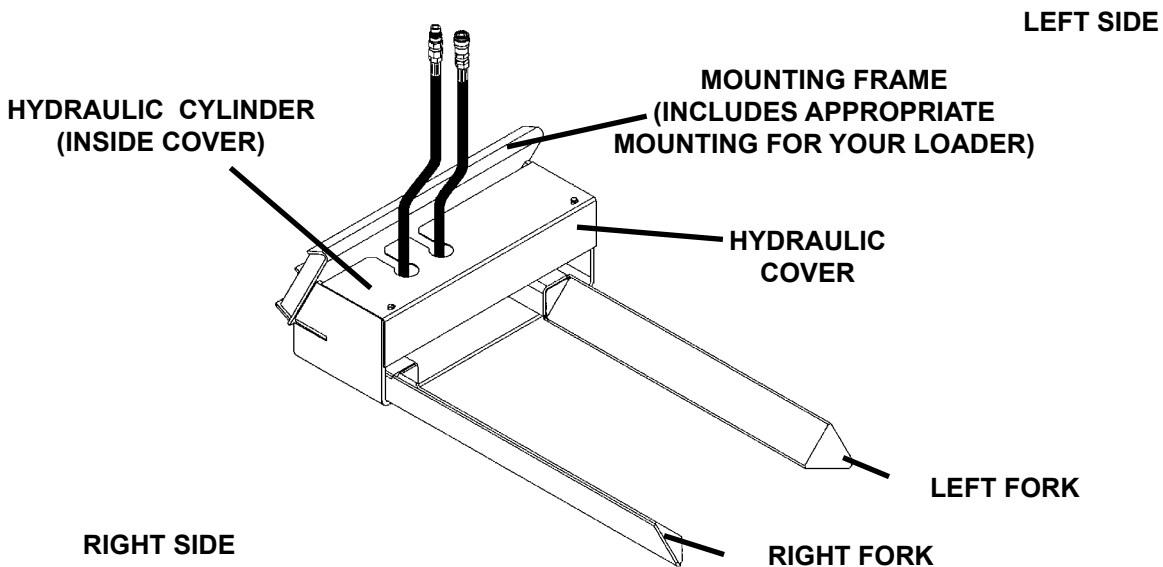
GENERAL INFORMATION

The BRADCO Tree Forks were designed to be easy to use and maintain. They are operated by the loader's auxiliary hydraulics, and mount to the toolbar / quick attach mechanism

If there is any portion of this manual or function you do not understand, contact your local authorized dealer or the manufacturer.

NOMENCLATURE

Throughout this manual, reference is made to various components. Study the following diagram to acquaint yourself with the various names of these components. This knowledge will be helpful when reading through this manual, or when ordering service parts.




INSTALLATION

ATTACHING

Your attachment was shipped complete with the appropriate mounting for your specific unit, and with the hydraulic hoses and couplers installed.

Install the attachment by following your power unit operator's manual for installing an attachment.

WARNING!  **To Avoid Serious Personal Injury, make sure the attachment is securely latched to the attachment mechanism of your unit. Failure to do so could result in separation of the attachment from the prime mover.**

Connect the hydraulic quick couplers to the auxiliary hydraulics, and route the hoses in such a fashion as to prevent chafing and pinching.

Start engine and slowly cycle the cylinders several times to purge system of air and check for proper hydraulic connection, hose routing, and hose length.

Check the attachment for proper assembly, installation, and hydraulic leaks.

DETACHING

On firm level ground, lower the boom arms completely down on the frame until the attachment is level and approximately 2" off the ground.

Turn off the engine. Move the control levers back and forth to relieve pressure in line. Disconnect couplers.

NOTE: Connect couplers together or install caps to prevent contaminants from entering the hydraulic system.

Follow your power unit operator's manual for detaching (removing) an attachment.


NOTE: Frequent lubrication of grease fittings at the end of the cylinder and pivot points with a multi-purpose grease will greatly increase life of the product.

OPERATION

OPERATION

Simplicity of operation is one of the key features of the BRADCO Tree Fork. The Tree Fork mounts to the attachment mechanism of your loader, therefore thorough knowledge of the loader controls is necessary for attachment operation. Read the loader operator's manual for information regarding operation before attempting to use this attachment

Raising & Lowering The Attachment is accomplished by raising and lowering the loader arms.

CAUTION!  Be aware of any overhead power or telephone lines, tree limbs, etc., that the raised attachment / loader arms could come into contact with. Contact with electrical lines could cause electrocution and death. Take notice of any water or gas shut off, stumps, sidewalk edges etc., that the lowered attachment could come into contact with.

BEFORE OPERATING THE ATTACHMENT

1. Clear work area of all bystanders, pets, and livestock.
2. Be sure all bolts, nuts, and pivot pins are tight and cover is in place and secure.

OPERATING TIPS

The tree fork is a great attachment for transporting balled and container grown trees and shrubs.

To pick up a tree or shrub, angle the forks to a width larger than the tree ball or container. Drive the unit forward to position the tree between the forks, and gently angle the forks inward until they contact the tree ball or container. Raise the loader arms to lift the tree.

1. Position the tree as close as possible to the fork frame, to maximize lifting capability.
2. Pick up the tree near the top of the ball for easier placement in a hole.
3. The fork can be used to lift and transport small boulders or rocks.
4. When transporting a load, keep the forks as close to the ground as possible.

DANGER! **NEVER EXCEED THE RATED LIFT CAPACITY OF YOUR LOADER.**



STORAGE

- Clean the unit thoroughly, removing all mud, dirt, and grease.
- Inspect for visible signs of wear, breakage, or damage. Order any parts required, and make the necessary repairs to avoid delays when starting next season.
- Tighten loose nuts, capscrews, and hydraulic connections.
- Coat the exposed portions of the cylinder rods with grease.
- Seal hydraulic system from contaminants and secure all hydraulic hoses off the ground to help prevent damage.
- Store the unit in a dry and protected place. Leaving the unit outside will materially shorten its life.

OPERATION

Additional Precautions for Long Term Storage:

- Touch up all unpainted surfaces with paint to prevent rust.


REMOVAL FROM STORAGE:

- Remove cover.
- Wash unit and replace any damaged and/or missing parts.
- Lubricate grease fittings.
- Check hydraulic hoses for damage and replace as necessary.

LIFT POINTS

Lifting points are identified by lifting decals where required. Lifting at other points is unsafe and can damage attachment. Do not attach lifting accessories around cylinders or in any way that may damage hoses or hydraulic components.


- Attach lifting accessories to unit at recommended lifting points.
- Bring lifting accessories together to a central lifting point.
- Lift gradually, maintaining the equilibrium of the unit.

WARNING!  Use lifting accessories (chains, slings, ropes, shackles and etc.) that are capable of supporting the size and weight of your attachment. Secure all lifting accessories in such a way to prevent unintended disengagement. Failure to do so could result in the attachment falling and causing serious personal injury or death.

TIE DOWN POINTS

Tie down points are identified by tie down decals where required. Securing to trailer at other points is unsafe and can damage attachment. Do not attach tie down accessories around cylinders or in any way that may damage hoses or hydraulic components.

- Attach tie down accessories to unit as recommended.
- Check unit stability before transporting.

WARNING!  Verify that all tie down accessories (chains, slings, ropes, shackles and etc.) are capable of maintaining attachment stability during transporting and are attached in such a way to prevent unintended disengagement or shifting of the unit. Failure to do so could result in serious personal injury or death.

MAINTENANCE & SERVICE

GENERAL INFORMATION

Regular maintenance is the key to long equipment life and safe operation. Maintenance requirements have been reduced to the absolute minimum. However, it is very important that these maintenance functions be performed as described below.

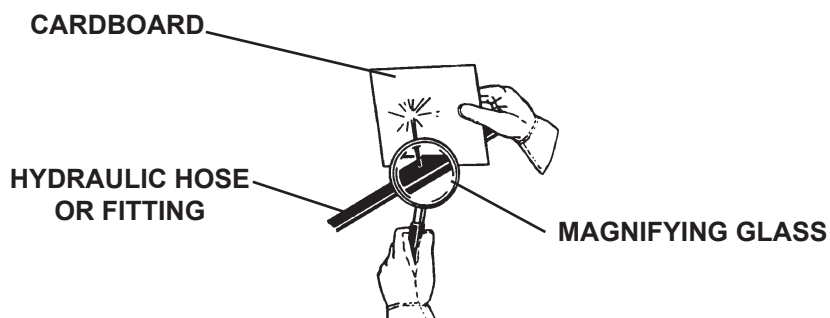
Procedure	Daily	Every 40 Hours
Check all bolts and nuts for tightness.	✓	
Replace any missing bolts or nuts with approved replacement parts.	✓	
Check hydraulic system for hydraulic oil leaks. See procedure below.	✓	
Visually inspect the machine for worn parts or cracked welds, and repair as necessary.	✓	
Lubricate all grease fittings.		✓

WARNING! Escaping fluid under pressure can have sufficient force to penetrate the skin, causing serious personal injury. Fluid escaping from a very small hole can be almost invisible. Use a piece of cardboard or wood, rather than hands, to search for suspected leaks.



Keep unprotected body parts, such as face, eyes, and arms as far away as possible from a suspected leak. Flesh injected with hydraulic fluid may develop gangrene or other permanent disabilities.

If injured by injected fluid, see a doctor at once. If your doctor is not familiar with this type of injury, ask him to research it immediately to determine proper treatment.



IMPORTANT: When replacing parts, use only factory approved replacement parts. Manufacturer will not claim responsibility for use of unapproved parts or accessories, and/or other damages as a result of their use.

MAINTENANCE AND SERVICE

CYLINDER SEAL REPLACEMENT

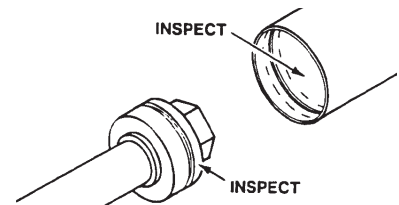
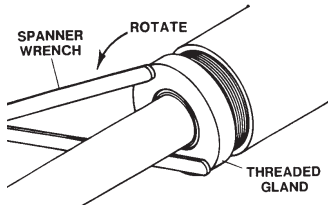
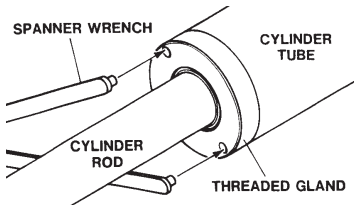
The following information is provided to assist you in the event you should need to repair or rebuild a hydraulic cylinder. When working on hydraulic cylinders, make sure that the work area and tools are clean and free of dirt to prevent contamination of the hydraulic system and damage to the hydraulic cylinders. Always protect the active part of the cylinder rod (the chrome section). Nicks or scratches on the surface of the rod could result in cylinder failure. Clean all parts thoroughly with a cleaning solvent before reassembly.

DISASSEMBLY PROCEDURE

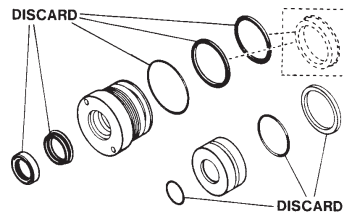
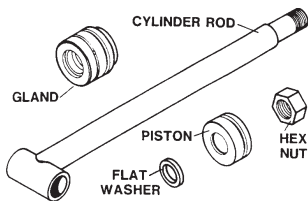
IMPORTANT: Do not contact the active surface of the cylinder rod with the vise. Damage to the rod could result.

THREADED TYPE GLAND

1. Rotate the gland with a spanner wrench counterclockwise until the gland is free of the cylinder tube.
2. Pull the cylinder rod from the cylinder tube and inspect the piston and the bore of the cylinder tube for deep scratches or galling. If damaged, the piston AND the cylinder tube must be replaced.



3. Remove the hex nut, piston, flat washer or spacer tube (if so equipped), and gland from the cylinder rod. If the cylinder rod is rusty, scratched, or bent, it must be replaced.
4. Remove and discard all the old seals.

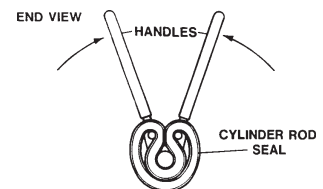
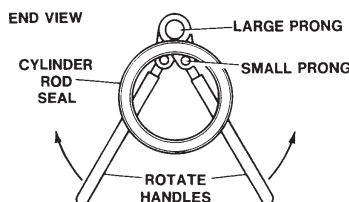
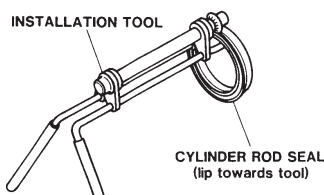


ASSEMBLY PROCEDURE

IMPORTANT: Replace all seals even if they do not appear to be damaged. Failure to replace all seals may result in premature cylinder failure. **NOTE:** Seal kits will service most cylinders of similar bore size and rod diameter.

1. Install the cylinder rod seal in the gland first. Be careful not to damage the seal in the process, as it is somewhat difficult to install.

NOTE: A special installation tool (Part #65349) is available to help with installing the seal. Simply fit the end of the tool over the seal so that the large prong of the tool is on the outside of the seal, and the two smaller prongs on the inside. The lip of the seal should be facing towards the tool. Rotate the handles on the tool around to wrap the seal around the end of the tool.



Rotate the handles on the tool around to wrap the seal around the end of the tool.

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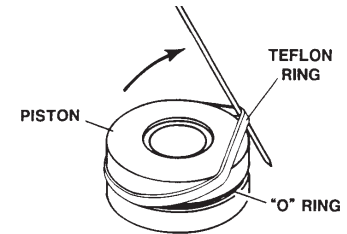
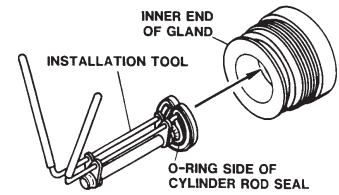
MAINTENANCE AND SERVICE

Now insert the seal into the gland from the inner end. Position the seal in its groove, and release and remove the tool. Press the seal into its seat the rest of the way by hand.

2. Install the new piston ring, rod wiper, O-rings and backup washers, if applicable, on the piston.

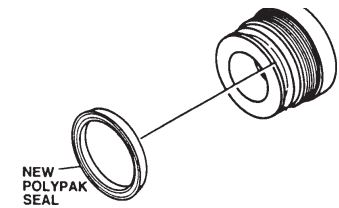
Be careful not to damage the seals. Caution must be used when installing the piston ring. The ring must be stretched carefully over the piston with a smooth, round, pointed tool.

3. After installing the rod seal inside the gland, as shown in step #1, install the external seal.



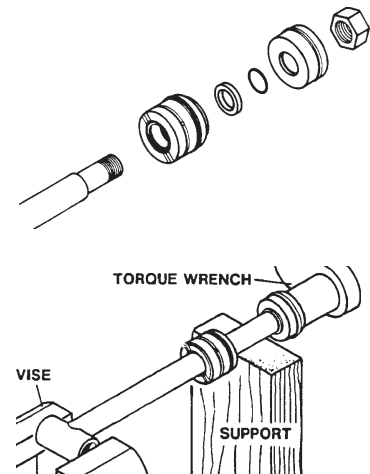
NOTE: Threaded glands may have been equipped with a separate O-ring and backup washer system or a polypak (all in one) type seal. Current seal kits contain a polypak (all in one) type seal to replace the discarded seal types on ALL THREADED GLANDS.

4. Slide the gland onto the cylinder rod, being careful not to damage the rod wiper. Then install the spacer, or flat washer (if so equipped), small o-ring, piston, and hex nut onto the end of the cylinder rod.
5. Secure the cylinder rod (mounting end) in a vise with a support at its center. Torque the nut to the amount shown for the thread diameter of the cylinder rod (see chart).



Thread Diameter	POUNDS - FEET
7/8"	150-200
*1"	230-325
1-1/8"	350-480
1-1/4"	490-670
1-3/8"	670-900
* 1" Thread Diameter WITH 1.25" Rod Diameter	
Min. 230 ft. lbs. Max. 250 ft. lbs.	

IMPORTANT: Do not contact the active surface of the cylinder rod with the vise. Damage to the rod could result.



6. Apply a lubricant (such as Lubriplate #105) to the piston and teflon ring. Insert the cylinder rod assembly into the cylinder tube.

IMPORTANT: Ensure that the piston ring fits squarely into the cylinder tube and piston groove, otherwise the ring may be damaged and a leak will occur.

7. Use a spanner wrench to rotate the gland clockwise into the cylinder. Continue to rotate the gland with the spanner wrench until it is tight.

WARNING!



Cylinders serviced in the field are to be tested for leakage prior to the attachment being placed in work. Failure to test rebuilt cylinders could result in damage to the cylinder and/or the attachment, cause severe personal injury or even death.

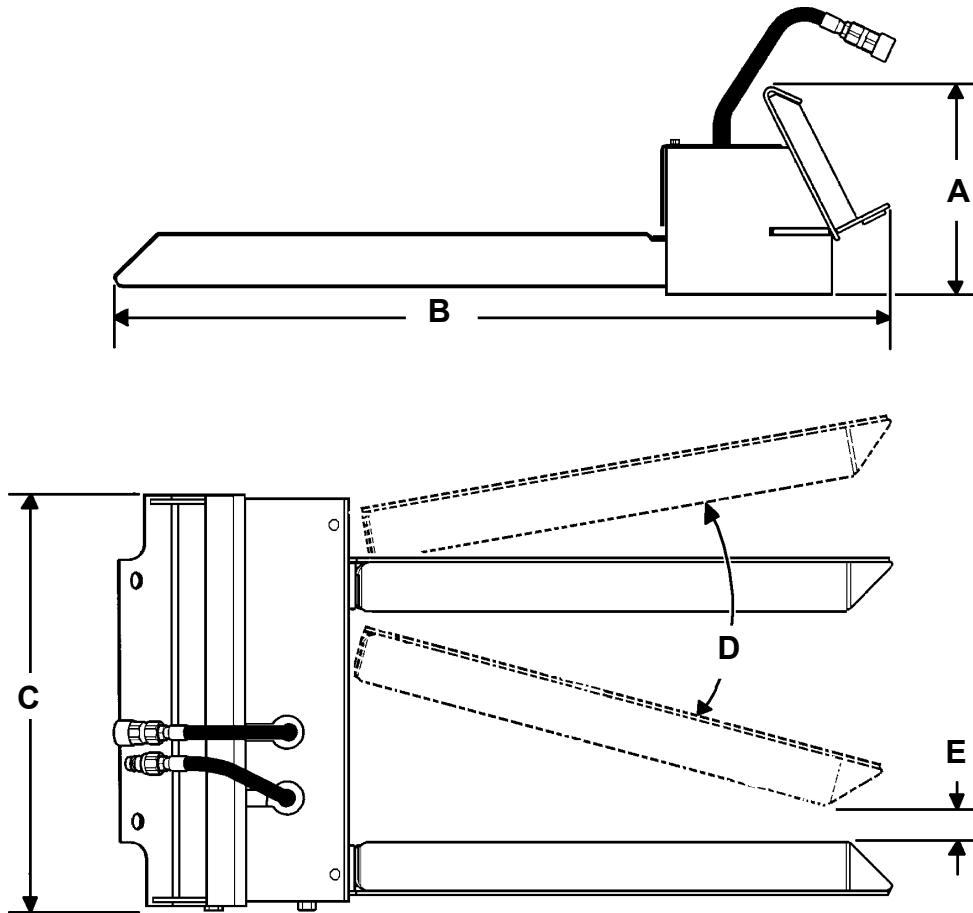
TROUBLESHOOTING

TREE FORKS

PROBLEM	POSSIBLE CAUSE	POSSIBLE SOLUTION
Fork does not open and close.	Loader auxiliary hydraulics not engaged.	Refer to loader operator's manual.
	Inadequate hydraulic flow from loader.	Check hydraulic flow to attachment.
	Low oil supply.	Add oil.
	Couplers not engaged.	Engage couplers.
	Air in hydraulic lines.	Activate system until air is purged from system.
	Broken hose.	Replace damaged hose.
	Obstruction in hydraulic lines.	Remove obstruction, and replace if necessary.
	Loose or damaged hydraulic connection.	Tighten or replace fittings.

SPECIFICATIONS

TREE FORK



SPECIFICATIONS

DESCRIPTION	
A. Overall Height.....	12.5"
B. Overall Length.....	47.0"
C. Overall Width.....	25.0"
D. Left Fork Movement Range.....	38°
E. Distance Between Forks - Fully Closed	4.0"
Operating Pressure (PSI).....	1500-2500
Weight (LBS).....	145#
<u>FORK SPECIFICATIONS</u>	
Width.....	3.0"
Length.....	43.0"
Height.....	3.0"
<u>CYLINDER SPECIFICATIONS</u>	
Bore	2.00"
Stroke.....	2.88"
Rod Diameter.....	1.12"

SPECIFICATIONS AND DESIGN ARE SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT LIABILITY THEREFOR.

BOLT TORQUE SPECIFICATIONS

GENERAL TORQUE SPECIFICATION TABLES


Use the following charts when determining bolt torque specifications when special torques are not given. Always use grade 5 or better when replacing bolts.

SAE BOLT TORQUE SPECIFICATIONS




NOTE: The following torque values are for use with extreme pressure lubricants, plating or hard washer applications. Increase torque 15% when using hardware that is unplated and either dry or lubricated with engine oil.

Bolt Size		SAE GRADE 5 TORQUE				SAE GRADE 8 TORQUE				Bolt head identification marks as per grade. NOTE: Manufacturing Marks Will Vary
		Pounds Feet		Newton-Meters		Pounds Feet		Newton-Meters		
Inches	Millimeters	UNC	UNF	UNC	UNF	UNC	UNF	UNC	UNF	
1/4	6.35	8	9	11	12	10	13	14	18	
5/16	7.94	14	17	19	23	20	25	27	34	
3/8	9.53	30	36	41	49	38	46	52	62	
7/16	11.11	46	54	62	73	60	71	81	96	
1/2	12.70	68	82	92	111	94	112	127	152	
9/16	14.29	94	112	127	152	136	163	184	221	
5/8	15.88	128	153	174	207	187	224	254	304	
3/4	19.05	230	275	312	373	323	395	438	536	
7/8	22.23	340	408	461	553	510	612	691	830	
1	25.40	493	592	668	803	765	918	1037	1245	
1-1/8	25.58	680	748	922	1014	1088	1224	1475	1660	
1-1/4	31.75	952	1054	1291	1429	1547	1700	2097	2305	
1-3/8	34.93	1241	1428	1683	1936	2023	2312	2743	3135	
1-1/2	38.10	1649	1870	2236	2535	2686	3026	3642	4103	




GRADE 2



GRADE 5






GRADE 8



METRIC BOLT TORQUE SPECIFICATIONS

NOTE: The following torque values are for use with metric hardware that is unplated and either dry or lubricated with engine oil. Reduce torque 15% when using hardware that has extreme pressure lubricants, plating or hard washer applications.

Bolt head identification marks as per grade.		
		

Size of Bolt	Grade No.	Pitch (mm)	Pounds Feet	Newton-Meters	Pitch (mm)	Pounds Feet	Newton-Meters
M6	5.6	1.0	3.6-5.8	4.9-7.9	-	-	-
	8.8		5.8-4	7.9-12.7		-	-
	10.9		7.2-10	9.8-13.6		-	-
M8	5.6	1.25	7.2-14	9.8-19	1.0	12-17	16.3-23
	8.8		17-22	23-29.8		19-27	25.7-36.6
	10.9		20-26	27.1-35.2		22-31	29.8-42
M10	5.6	1.5	20-25	27.1-33.9	1.25	20-29	27.1-39.3
	8.8		34-40	46.1-54.2		35-47	47.4-63.7
	10.9		38-46	51.5-62.3		40-52	54.2-70.5
M12	5.6	1.75	28-34	37.9-46.1	1.25	31-41	42-55.6
	8.8		51-59	69.1-79.9		56-68	75.9-92.1
	10.9		57-66	77.2-89.4		62-75	84-101.6
M14	5.6	2.0	49-56	66.4-75.9	1.5	52-64	70.5-86.7
	8.8		81-93	109.8-126		90-106	122-143.6
	10.9		96-109	130.1-147.7		107-124	145-168
M16	5.6	2.0	67-77	90.8-104.3	1.5	69-83	93.5-112.5
	8.8		116-130	157.2-176.2		120-138	162.6-187
	10.9		129-145	174.8-196.5		140-158	189.7-214.1
M18	5.6	2.0	88-100	119.2-136	1.5	100-117	136-158.5
	8.8		150-168	203.3-227.6		177-199	239.8-269.6
	10.9		175-194	237.1-262.9		202-231	273.7-313
M20	5.6	2.5	108-130	146.3-176.2	1.5	132-150	178.9-203.3
	8.8		186-205	252-277.8		206-242	279.1-327.9
	10.9		213-249	288.6-337.4		246-289	333.3-391.6

PARTS

In order to provide you with the most UP-TO-DATE part information, all parts for this attachment have been moved to our website at www.paladinattachments.com/Manuals. Please use these diagrams and parts lists to locate replacement parts.

When servicing your attachment, remember to use only original manufacturer replacement parts. Substitute parts may not meet the standards required for safe, dependable operation.

To facilitate parts ordering when contacting the factory, please have the product control number (PCN) or model and serial number of your product ready to ensure that you receive the correct parts for your specific attachment.

The product control number (PCN), model and serial number for your attachment should be recorded in the space provided on the cover of this manual. This information may be obtained from the serial number identification plate located on your attachment.

NOTE: Most daily and emergency parts orders (in stock) received by 10:30 A.M. (Eastern Standard Time) will be shipped UPS Ground the same day received. UPS Next Day orders must be received by 1:30 PM (Eastern Standard Time.)

SERVICE DEPARTMENT

(734) 996-9116

(800) 456-7100

For Fax and E-mail Orders

PLC_Sales@paladinattachments.com

(734) 996-9014

WARRANTY

In order to provide you with the most UP-TO-DATE Warranty information, Paladin Warranty Statement and Warranty Procedures along with Warranty Registration and Claim Forms have been moved to our website at www.paladinattachments.com.

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